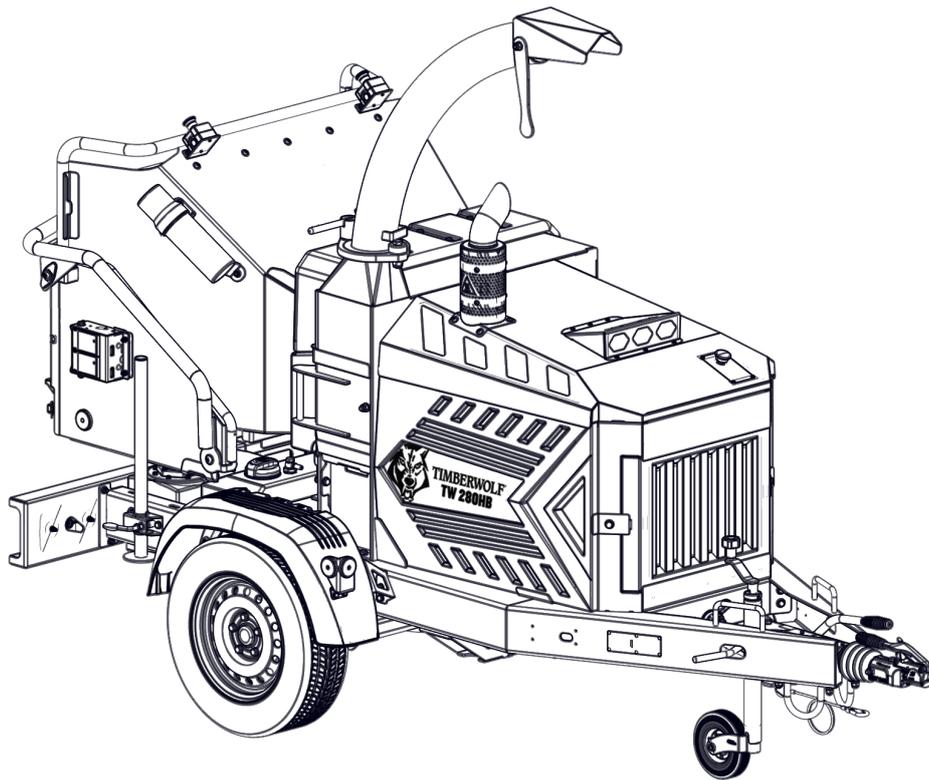




**TIMBERWOLF®**

**Lead the Pack**



**TW 280HB (Diesel) Wood Chipper**

**INSTRUCTION MANUAL**

**(Original Instructions)**

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# 1 Introduction

## 1.1 Thank you for choosing Timberwolf

Timberwolf wood chippers are designed to give safe and dependable service if operated in accordance with the instructions.

**This manual should be considered an important part of the machine and should remain with it if the machine is resold.**

This manual covers the operation and maintenance of the Timberwolf TW 280HB (Diesel). All information in this manual is based on the latest product information available at the time of purchase.

All the information you need to operate the machine safely and effectively is contained within this manual.

Ensure that all operators are **properly trained** for operating the TW 280HB (Diesel), **especially in safe working practices.**

Timberwolf's policy of regularly reviewing and improving our products may involve major or minor changes to this TW 280HB (Diesel) or its accessories. Timberwolf reserves the right to make changes at any time without notice and without incurring any obligation.

Due to improvements in design and performance during production, there may be, in some cases, minor discrepancies between the actual TW 280HB (Diesel) and the text in this manual.

All TW 280HB (Diesel) chippers have a full pre-delivery inspection before leaving the factory and are ready to use.

## 1.2 Important Health and Safety Information

Before using your new chipper, please take time to read this manual. Failure to do so could result in:

- personal injury.
- equipment damage.
- damage to property.
- 3rd party injuries.



### 1.3 Warning or Caution Symbols



Warning

*Be aware of these symbols and where shown, carefully follow the instructions.*



Caution

*These symbols indicate important safety messages in this manual. When you see these symbols, be alert to the possibility of injury to yourself or others and carefully read the message that follows.*

*Always follow safe operating and maintenance practices.*

---

### 1.4 Hazardous Materials



Caution

The following hazardous materials are present within the TW 280HB (Diesel):

- Engine oil
- Grease
- Loctite
- Battery acid
- Hydraulic oil
- Diesel
- Copper Ease

**MATERIAL SAFETY DATA SHEETS FOR THESE HAZARDOUS MATERIALS ARE AVAILABLE ON REQUEST. REFER TO THESE FOR FIRST AID AND FIRE PROTECTION MEASURES.**

Always follow recommended procedures for safe handling, removal and disposal of hazardous materials. Safety precautions should be taken when handling hazardous materials. The use of oil-resistant gloves and safety glasses is recommended. Avoid direct contact with the substance. Store in a cool, well ventilated area. Avoid sources of ignition, strong oxidising agents and strong acids. Ensure hazardous spillages do not flow into the ground or drainage system. Ensure potential environmental damage is controlled safely, according to local laws.

### 1.5 Purpose

The TW 280HB (Diesel) is designed to chip solid wood material up to 210 mm (8 inches) in diameter.



## 2 Product Details

This chapter contains the specifications of the TW 280HB (Diesel).

It shows the locations of the main components of the chipper, lists all the decals used on the machine, and describes the purpose of the various guarding assemblies.

### 2.1 Specification

The specifications of the TW 280HB (Diesel) are shown in Table 1.

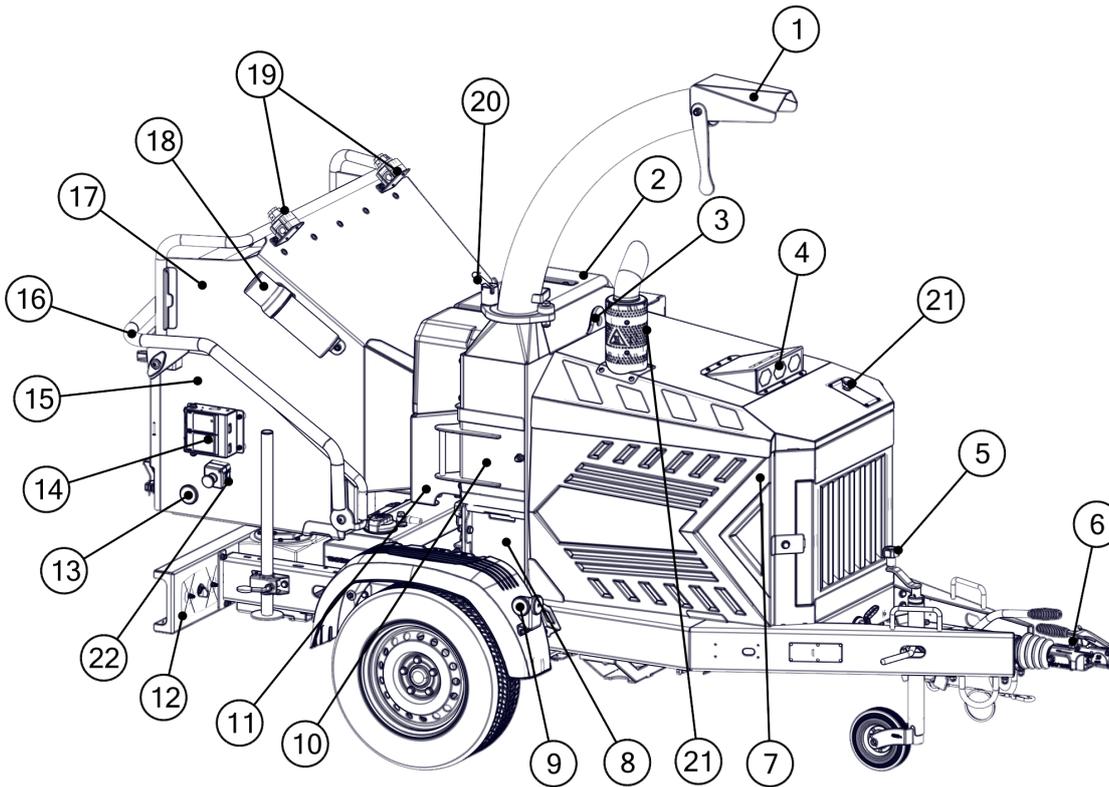
Table 1 - Specifications

Overall Height	2311 mm
Height with Discharge Tube Removed	1652 mm
Overall Length	3927 mm
Length with Feed Tray Folded	3397 mm
Width	1680 mm
Overall Weight	1317 Kg
Engine Type	Hyundai 3-cylinder turbo-diesel
Maximum Power	41 kW (55 hp)
Cooling Method	Water cooled
Starting Method	Electric
Roller feed	Twin series hydraulic motors
Maximum Material Diameter	210 mm (8 inches)
Fuel Capacity	36 litres
Hydraulic Oil Capacity	15 litres
Fuel Type	Diesel



## 2.2 Location of Parts

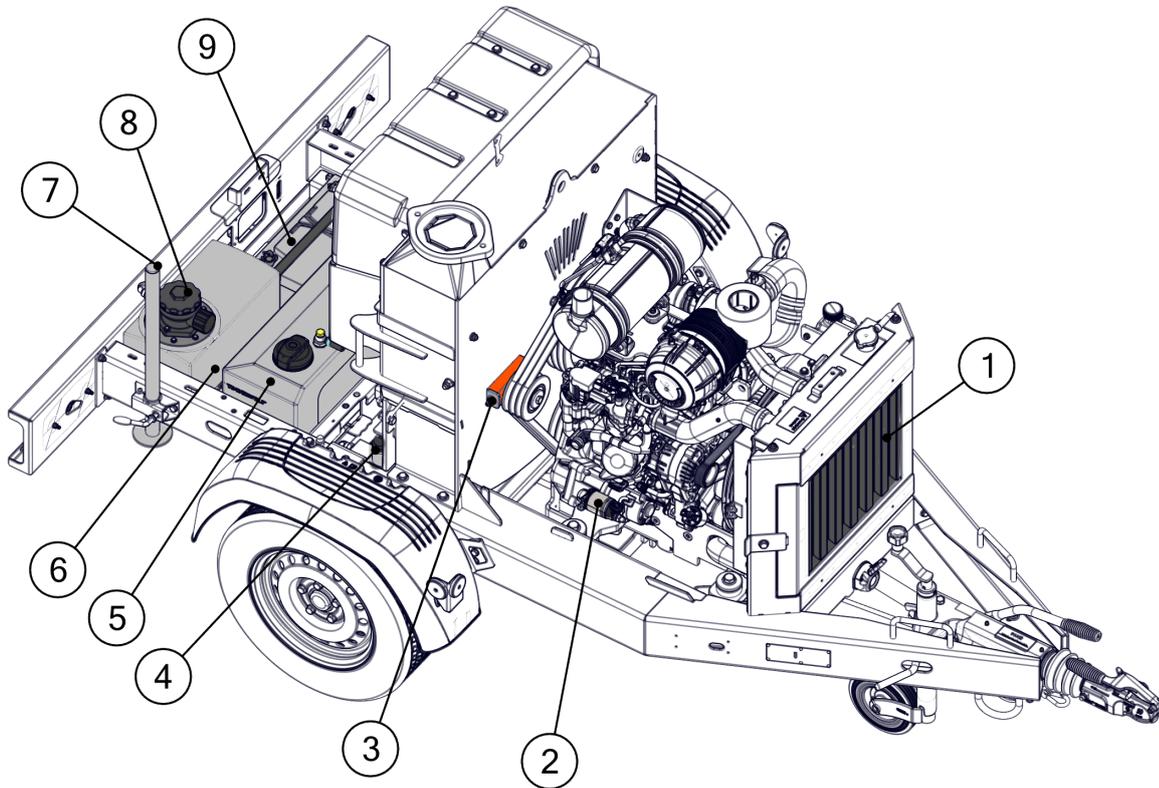
### 2.2.1 Parts Locator 1



- |    |                                     |    |                              |
|----|-------------------------------------|----|------------------------------|
| 1  | Discharge bucket                    | 12 | Light board                  |
| 2  | Roller box guard                    | 13 | Reflector (both sides)       |
| 3  | Lifting eye                         | 14 | Control box (both sides)     |
| 4  | Air intake                          | 15 | Feed tray                    |
| 5  | Jockey wheel height adjuster        | 16 | Safety bar                   |
| 6  | Tow head                            | 17 | In-feed funnel               |
| 7  | Engine bay side panels (both sides) | 18 | Manual canister              |
| 8  | Rotor housing                       | 19 | Emergency stops              |
| 9  | Reflectors (both sides)             | 20 | Discharge tube clamp         |
| 10 | Rotor housing blade access hatch    | 21 | Engine Stop Switch           |
| 11 | Hydraulic motor guard               | 22 | Emergency stops (both sides) |
- \*French models only



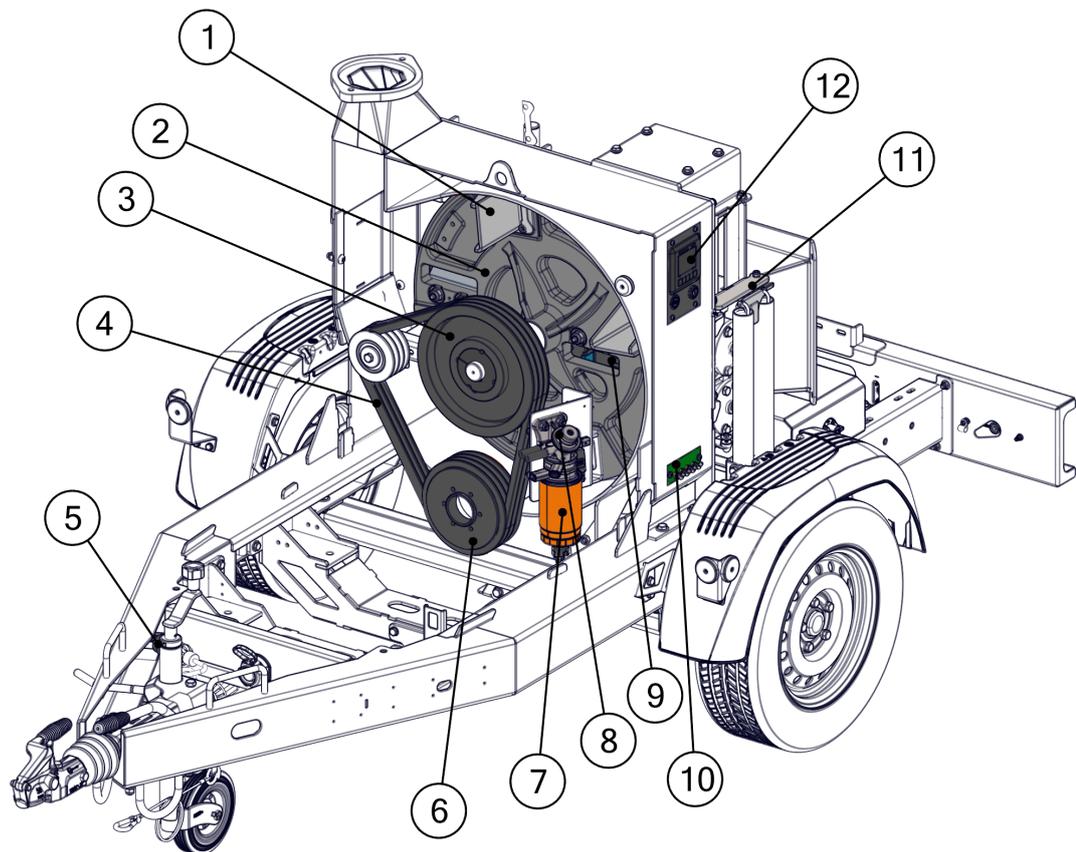
### 2.2.2 Parts Locator 2



- |   |                           |   |                  |
|---|---------------------------|---|------------------|
| 1 | Chip screen               | 6 | Hydraulic tank   |
| 2 | Alternator                | 7 | Prop stand       |
| 3 | Belt tensioner            | 8 | Hydraulic filter |
| 4 | Directional Control Valve | 9 | 12v Battery      |
| 5 | Fuel tank                 |   |                  |



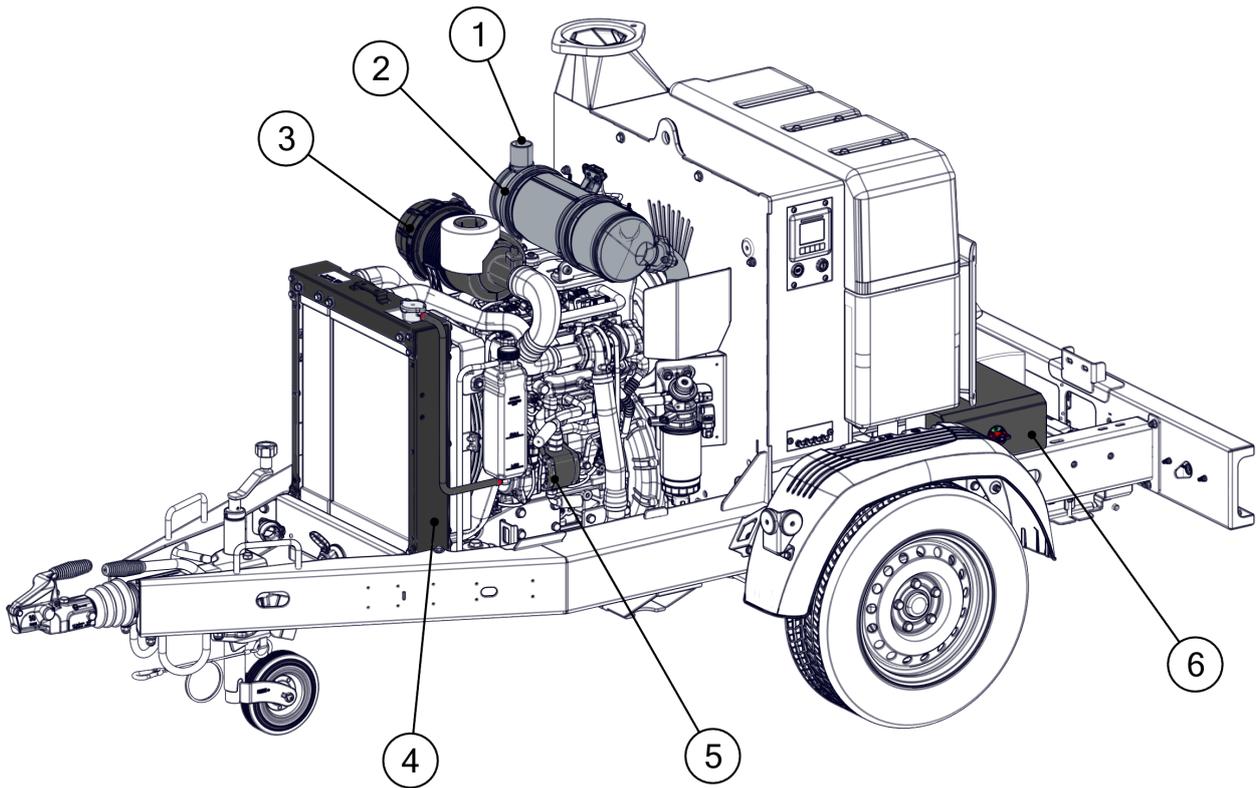
**2.2.3 Parts Locator 3**



- |   |                       |    |                    |
|---|-----------------------|----|--------------------|
| 1 | Fan section (x4)      | 7  | Fuel filter        |
| 2 | Rotor                 | 8  | Fuel primer bulb   |
| 3 | Rotor pulley          | 9  | Cutting blade (x2) |
| 4 | Drive belts           | 10 | Greasing point     |
| 5 | Cable storage bracket | 11 | Top slide          |
| 6 | Drive pulley          | 12 | Control panel      |



2.2.4 Parts Locator 4

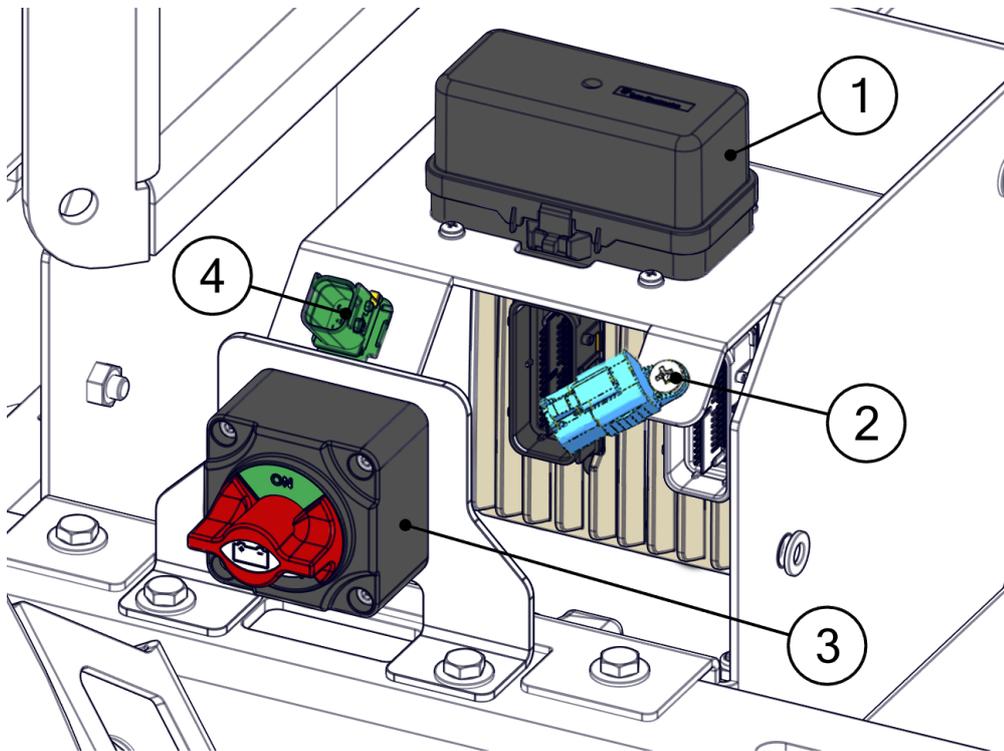


- 1 Exhaust
- 2 DPF
- 3 Air filter

- 4 Radiator
- 5 PTO Hydraulic pump
- 6 Electric cabinet and fuse box



### 2.2.5 Parts Locator 5



- |                          |  |
|--------------------------|--|
| 1 Fuse/Relay holder      | 3 Battery Isolator                           |
| 2 Engine Diagnostic Port | 4 Chipper Control Unit (CCU) Diagnostic Port |

### 2.3 Tool Box

The TW 280HB (Diesel) is supplied with a tool box which contains:

- Combination spanner (17mm/19mm)
- Rotor locking tool
- Copper Ease
- Machine keys (x2)
- Keyring



## 2.4 Safety Decals

Table 2 - Safety Decal Descriptions

	Pt No	Description
	616	WARNING - Hot exhaust.
	617	WARNING - High velocity discharge. Keep clear.
	4099	DANGER - Rotating blades. Keep hands and feet out.
	C192-0102	DANGER - Do not climb into the feed funnel.
	C192-0112	Fuel here. Risk of fire. Allow engine to cool for one minute before refuelling. Use diesel fuel only.
	P637	DANGER - Do not operate without this cover in place.
	P650	DANGER - Autofeed system fitted. Rollers may turn without warning. When the engine is switched off the rollers will turn during the run down period.
	P653	DANGER - Rotating blades inside. Stop engine and remove key before removing discharge unit.
	P654	CAUTION - When transporting, discharge clamps may work loose. Check frequently.
	P655	CAUTION - Avoid standing directly in front of feed funnel to reduce exposure to noise, dust and risk from ejected material.
	P656	DANGER - Do not use this machine without the discharge unit fitted. Failure to comply may result in serious injury or damage.
	C192-0394	Diesel Fuel.



## 2.5 Instruction Decals

Table 3 - Instruction Decal Descriptions

	<b>Pt No</b>	<b>Description</b>
	670	Personal Protective Equipment required. (Section 3.2 "Operator's Personal Protective Equipment (PPE)" on page 19.)
	1258	WARNING - Failure to maintain brake adjustment will result in damper failure. No warranty liability will be accepted on this item.
	1399	Push safety bar to stop.
	1661	Refer to the instruction manual for greasing and maintenance information.
	1662	The instruction manual with this machine contains important operating, maintenance and health and safety information. Failure to follow the information in this instruction manual may lead to death or serious injury.
	2800	Reverse feed.
	2801	Forward feed.
	2949	Lifting eye is designed to lift the machine's weight only. Do not use hoist on lifting eye. Use correctly rated safety shackle only through lifting eye. Lifting eye to be inspected every 6 months and prior to each use. Do not use lifting eye if damaged.
	3022	Clean under blades before refitting or turning. Failure to do so may result in blades coming loose and damage being caused to the rotor housing.
	P652	CAUTION -Do not put road sweepings in machine as grit will damage blades.
	P691	Do not pull here.
	P1812	Torque blade bolts to 170 Nm (125 ft-lb).

## 2 Product Details

**TW 280HB (Diesel)**



	Pt No	Description
	C192-0145	Lifting eye maximum weight.
	C192-0180	Do not jet wash in this area.
	C192-0366	Engine stop.
	C192-0376	Engine Start/Stop.
	C192-0377	Throttle control.
	C192-0306	European Union Representative.
	C192-0371	New drive belts need re-tensioning. When new belts are fitted check tension every 2-3 hours and adjust until tension remains constant.



## 2.6 Model Decals

Table 4 - Model Decal Descriptions

	Pt No	Description
	1363	Timberwolf - Wolf head logo.
	C192-0100	Guaranteed Sound Power Level. (The maximum amount of acoustic energy emitted by the machine.)
	C192-0147	Equivalent Continuous Sound Power Level. (The average amount of acoustic energy an operator is subjected to during normal operations.)
	C192-0293	Timberwolf - Right side panel.
	C192-0294	Timberwolf - Left side panel.
	C192-0367	Diesel power.
	C192-0372	Timberwolf Wolf head logo.
	C192-0310	Diesel fuel.



## 2.7 Identification Plate

The Timberwolf TW 280HB (Diesel) Identification Plate is mounted on the front outer face of the right-hand chassis beam. It includes the unique machine Serial Number.

  TIMBERWOLF LTD Entec House, Tomo Industrial Estate, Stowmarket, Suffolk IP14 5AY - UK			
MODEL			
SERIAL NO.			
CARR. TYP/SN.		GROSS WEIGHT	
NOM. PWR		DATE	
<b>TIMBERWOLF LTD</b>			
		KG	
0 -		KG	
1 -		KG	
2 -		KG	

## 2.8 Guards



Ensure all the guards are correctly fitted during all operations. The guards may only be removed for maintenance.

The TW 280HB (Diesel) has the following fixed guards for protection of the operator, chipper and environment:

### Roller Box Guard

- Protects the rotor housing from damage or foreign matter.
- Protects the operator from injuries from moving rollers or from ejected material during operation.

### Hydraulic Motor Guard

- Protects the hydraulic motors from damage.
- Protects the operator from injuries due to heat or movement of the motor.

### Rotor Housing Blade Access

- Protects the operator from rotating parts (e.g. cutting blades).
- The interlocking switch prevents the engine from running when the hatch is opened, to stop the chipper from rotating.

### Engine Bay Side Panels

- Protect the operator from moving parts (e.g. belts and pulleys), hot surfaces and engine fluids.
- Protect the chipper from ingress of environmental debris.

### Electrical Cabinet Cover

- Protects the operator from injury due to heat or electric shock.
- Protects the electrical components from damage or the ingress of environmental debris.



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# 3 Safety Notes and Warnings

## 3.1 Safety Notices



Warning

*Indicates a hazardous situation which, if not avoided, could result in death or serious injury.*



Caution

*Indicates a hazardous situation which, if not avoided, could result in moderate injury or damage the machine.*

## 3.2 Operator's Personal Protective Equipment (PPE)



Caution

**DO NOT** wear rings, bracelets, watches, jewellery, loose-fitting clothing or any other items that could be caught in the material and draw you into the chipper.

Chainsaw safety helmet (EN 397) fitted with mesh visor (EN 1731) and ear defenders (EN 352).



Work gloves with elasticated wrist.



Steel toe cap safety boots (EN 345-1).



Close-fitting heavy-duty non-sag clothing. High-visibility clothing (EN 471) if risk assessment identifies the need.



Face mask if appropriate.





### 3.3 Basic Woodchipping Safety



It is the responsibility of the machine operator to carry out a full site Risk Assessment before starting work. This Risk Assessment should consider the following points:

**MAINTAIN A SAFETY EXCLUSION ZONE** around the chipper of at least 10 metres for the general public or employees without adequate protection. Use hazard tape to identify this working area and keep it clear from debris build up. Chips should be ejected away from any area the general public have access to.

**HAZARDOUS MATERIAL** - Some species of trees and bushes are poisonous. The chipping action can produce vapour, spray and dust that can irritate the skin. This may lead to respiratory problems or even cause serious poisoning. Check the material to be chipped before you start. Avoid confined spaces and use respiratory protection where necessary.

**BE AWARE** when the chipper is processing material that is an awkward shape. The material can move from side to side in the funnel with great force. If the material extends beyond the funnel, it may push you to one side. Badly twisted material should be trimmed before being chipped to avoid thrashing in the feed funnel.

**BE AWARE** that the chipper can eject chips out of the feed funnel with considerable force. Always wear full head and face protection.

**ALWAYS** work on the side of the machine furthest from any local danger (e.g. not road side).

**NEVER** leave the chipper unattended when running. Machines must be supervised at all times when in use.

**In the event of an accident, stop the machine, remove the key and call the emergency services immediately.**



### 3.4 Operating Safely - You MUST



Caution

**YOU MUST** stop the chipper engine before adjusting, refuelling or cleaning.

**YOU MUST** check the rotor has stopped rotating before maintenance of any kind, or whenever the machine is to be left unattended.

**YOU MUST** check the machine is well supported and cannot move. Use wheel chocks if available. If working on an incline, position on solid ground, across the slope.

**YOU MUST** ensure that the outermost lower edge of the infeed funnel is a minimum of 600 mm from the ground, regardless of the orientation of the machine or the slope of the ground.

**YOU MUST** operate the chipper with the engine set to maximum speed when chipping.

**YOU MUST** check (visually) for fluid leaks. If found, resolve the leak before operating the chipper.

**YOU MUST** take regular breaks. Wearing personal protective equipment for long periods can be tiring and hot.

**YOU MUST** keep hands, feet and clothing out of feed opening, discharge and moving parts.

**YOU MUST** use the next piece of material or a push stick to push in short pieces. Under no circumstances should you reach into the funnel.

**YOU MUST** keep the operating area clear of people and animals.

**YOU MUST** keep the operating area clear from debris build up.

**YOU MUST** keep clear of the discharge tube. Material may be ejected with great force.

**YOU MUST** ensure protective guarding is in place before commencing work. Failure to do so may result in personal injury or loss of life.

**YOU MUST** operate the chipper in a well ventilated area - exhaust fumes are dangerous.

**YOU MUST** ensure a fire extinguisher is available on site.

**YOU MUST** ensure a personal first aid kit and hand cleaning materials are available (e.g. waterless skin cleanser).

**YOU MUST** ensure the isolators are in the right position and correctly blocked before any maintenance operations.



### 3.5 Operating Safely - You MUST NOT



**YOU MUST NOT** operate the chipper if you are under the influence of any substance (drugs, alcohol) which might impair vision, dexterity or judgement.

**YOU MUST NOT** operate the chipper unless available light is sufficient to see clearly.

**YOU MUST NOT** use or attempt to start the chipper without the feed funnel, guards and discharge unit securely in place.

**YOU MUST NOT** stand directly in front of the feed funnel when using the chipper. Stand to one side (Figure 1).

**YOU MUST NOT** smoke when refuelling.

**YOU MUST NOT** climb on the machine at any time .

**YOU MUST NOT** use the machine if there is any exposed wiring.

**YOU MUST NOT** use the chipper inside buildings or enclosed spaces.

**YOU MUST NOT** handle material that is partially engaged in the machine.

**YOU MUST NOT** let anyone who has not received instruction or training operate the machine.



Figure 1 - Feeding Position



**YOU MUST NOT** allow any of the following to enter the machine as serious damage is possible:



BRICKS



CLOTH



GLASS



METAL



STONES



PLASTIC



SOIL & ROOTS



ROPE



RUBBER



### 3.6 Noise Emissions

The TW 280HB (Diesel) has been tested according to BS EN ISO 3744:2010, as required by Annex III of Directive 2000/14/EC "Noise Emission in the Environment by Equipment for Use Outdoors".

The test was carried out while chipping Ø200mm Kiln Dried Softwood Machined Pointed Post Pressure treated UC4, 1.5m long.

Equivalent Continuous Sound Pressure Level (LAeq) at the operator's position is 98 dB(A).

Guaranteed Sound Power level (LWA) is 118 dB(A).

Prolonged exposure to loud noise may cause permanent hearing loss.

All persons within a 4-metre radius must wear good quality ear protection (EN 352) at all times to prevent possible damage to hearing.



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## 4 Towing and Handling

### 4.1 Safe Transportation



Warning

---

**DO NOT** Ride on the chipper when it is being towed.

---

- When towing a chipper the maximum rated speed is 96 km/h (60 mph).
- Always comply with the local speed limits and traffic laws.
- On rough or bumpy road surfaces reduce speed accordingly to protect your machine from unnecessary shock or vibration.
- When towing off-road be aware of objects that may catch the chipper under-gear.
- When towing off-road ensure inclination is not excessive.
- Avoid excessively pot-holed ground.
- Take care when reversing the chipper as the short wheel base will react quickly to steering.
- Always check the discharge tube is tight, and pointing directly forwards before moving.
- Keep tyre pressures inflated to 3.4 bar (50 psi).
- Check wheel nuts are tightened to 88 Nm ( 65 ft-lb).
- Clear loose chippings and debris from the machine before moving.
- Ensure feed funnel is closed and the catches are properly engaged before moving.
- Ensure tow hitch lock mechanism is locked before moving.

### 4.2 Hitching to the Towing Vehicle

1. Ensure the chipper handbrake is applied before starting the hitching procedure.
2. If wheel chocks are available they should be used for extra security.
3. Check the ball hitch head is well greased.
4. Raise the prop stand and secure in the raised position.
5. Wind the jockey wheel assembly anticlockwise until the tow head is above the height of the ball hitch on the vehicle.
6. Reverse the vehicle so that the ball hitch is directly below the tow head.
7. Attach the breakaway cable to a strong point on the vehicle, NOT to the ball hitch.
8. Grasp the handle on the tow head and push back the catch with thumb.



9. Wind the jockey wheel assembly clockwise, to lower the tow head onto the ball hitch.
10. Release the handle and continue to wind the jockey wheel clockwise until the tow head snaps into place on the ball hitch.
11. Wind the jockey wheel anticlockwise until it begins to raise the rear of the towing vehicle.
12. If the tow head fails to raise the rear of the vehicle, but instead moves clear of the ball hitch, repeat from Step 8 to Step 11.
13. Wind the jockey wheel up until it is fully retracted and the jockey wheel frame is seated in its notch on the stem. The chipper weight should be fully on the vehicle.
14. Check the jockey wheel handle is secure before transportation. Do not over-tighten the jockey wheel handle.
15. Release the jockey wheel clamp and slide the jockey wheel assembly fully up.
16. Tighten the clamp on the jockey wheel assembly.
17. Connect the electrical plug to the socket on the rear of the towing vehicle.
18. Ensure the correct registration plate is fitted to the rear of the trailer.
19. Carry out a full functional check of all the trailer and towing vehicle lights for correct operation.
20. The chipper is now correctly attached to the towing vehicle.
21. If chocks were used, remove them from the wheels.
22. Release the chipper handbrake.

### **4.3 Unhitching from the Towing Vehicle**

1. Ensure the chipper is positioned on a level, stable surface.
2. Ensure the chipper handbrake is applied before starting the unhitching procedure.
3. If wheel chocks are available they should be used for extra security.
4. Disconnect the electrical cable from the vehicle socket and stow in the dock provided on the chassis when not in use.
5. Release the breakaway cable and attach to the cable storage bracket.
6. Release the jockey wheel assembly clamp.
7. Lower the jockey wheel assembly fully.
8. Tighten the clamp on the jockey wheel assembly.
9. Wind the jockey wheel assembly anticlockwise until it starts to take the weight of the chipper.
10. Grasp the handle on the tow head and push back the catch with thumb.
11. Continue to wind the jockey wheel assembly anticlockwise until the tow head is lifted clear of the ball hitch.
12. Drive the vehicle clear of the chipper.



13. Wind the jockey wheel assembly either clockwise or anticlockwise until the chipper is level.
14. Lower the prop stand and secure in the lowered position to ensure the chipper remains level.
15. The chipper is now correctly detached from the towing vehicle.



## 4.4 Stabilising the Chipper

To reduce the risk of accidents, the chipper must be kept in a stable position at all times.

### Hitched to a vehicle

The chipper handbrake should be released. The prop stand and jockey wheel should be stored in the towing position (Figure 2).

### Unhitched and ready for operation

The chipper must be made level and secure by applying the handbrake, lowering the prop stand and jockey wheel. If wheel chocks are available they should be used for extra security. (Figure 3).

### Unhitched and stored

The chipper must be made level and secure by applying the handbrake, lowering the prop stand and jockey wheel. (Figure 3).

For prolonged storage the handbrake may be left released, providing the chipper is prevented from moving by the use of wheel chocks.

The discharge tube must be pointing towards the tow head.

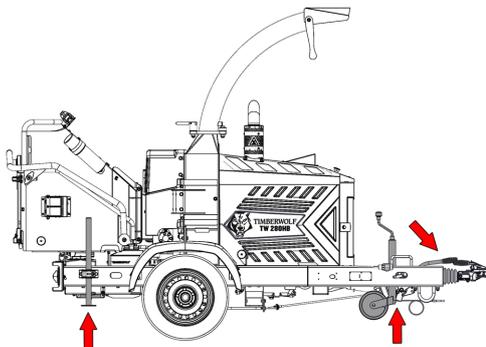


Figure 2 - Chipper in Towing Configuration

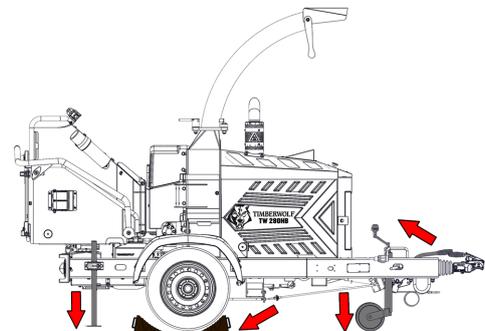


Figure 3 - Chipper in Unhitched Configuration



# 5 Operating Instructions

**WARNING**

**DO NOT USE OR ATTEMPT TO START THE CHIPPER WITHOUT THE PROTECTIVE GUARDING SECURELY IN PLACE. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR LOSS OF LIFE.**

## 5.1 Manual Controls

Manual controls are located on the feed tray, where they are easily accessible by the operator during chipping.

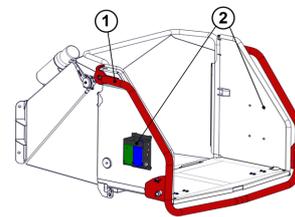


Figure 4 - Manual Control Positions

### Infeed Control Boxes

A control box is located on either side of the feed tray, containing two controls (Figure 4, Item 2).

### Forward Feed Control (Figure 5)

Press (0.5s) **GREEN** control to put the machine into high speed.

Hold (3s) the **GREEN** control to put the machine into low speed. (refer to Section 5.9 "In-feed and Safety Tests" on page 34 ).

Press the **GREEN** control to start the infeed rollers turning in the forward direction. This allows you to feed material into the chipper.

When the control is released, the in-feed rollers will continue to turn.

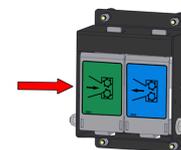


Figure 5 - Forward Feed Control

### Reverse Feed Control (Figure 6)

Press the **BLUE** control to reverse the direction of the in-feed rollers. This allows you to back material out of the chipper.

The in-feed rollers will only operate in reverse while the control is held in.

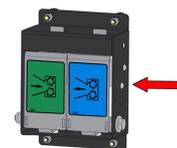


Figure 6 - Reverse Feed Control



## Red Safety Bar



### WARNING

**DO NOT REMOVE, JAM, DISABLE, BYPASS, OVER-RIDE OR OTHERWISE IMPEDE THE OPERATION OF THE RED SAFETY BAR.**



The large red safety bar surrounds the feed tray and sides of the feed funnel (Figure 4, Item 1). It is spring-loaded and operates a switch to interrupt the power to the rollers. The switch will only activate if the bar is pushed to the limit of its travel. The rollers stop instantly.

To start the rollers again, press the **GREEN** forward or **BLUE** reverse feed control.

To engage the control system, the red safety bar must be activated once before each work session. (Refer to Section 5.9 "In-feed and Safety Tests" on page 34.)



Warning

**Do not rely solely on the red safety bar to keep the roller stationary. Always switch off the machine and remove the ignition key before approaching the roller.**

## 5.2 No Stress Control

The 'No Stress' function prevents excessive loads being placed upon the engine when feeding larger material into the chipper.

If the engine speed drops below a pre-set level, the 'No Stress' function will stop the feed rollers from turning in the forward direction until the engine speed recovers to normal.

The rollers can still be operated in the reverse direction.



Warning

**With the 'No Stress' function in operation, the rollers may begin to turn again without any warning.**

## 5.3 Emergency Stopping

In an emergency, the TW 280HB (Diesel) can be stopped using the following method (s):

### Red Safety Bar

Pushing on the Red Safety Bar will immediately stop the feed rollers from rotating.

The engine will continue to run and the rotor will continue to turn.

The rollers can be restarted by pushing either the **GREEN** forward, or the **BLUE** reverse feed controls.



### Engine Stop Switch

Pushing the Engine Stop Switch on top of the engine bay will cause the engine to run down and stop in the shortest possible time from its current operating status.

The engine can not be restarted until the engine stop switch is reset and the ignition power has been cycled using the key on the control panel.

### Emergency Stop Button

Pushing any one of the Emergency Stop Buttons on the top of the funnel, or either side of the feed tray (if fitted) will remove all power to the feed rollers. The engine will continue to run, and the rotor will continue to turn.

The rollers can be restarted by resetting the emergency stop button and by pushing either the **GREEN** forward, or the **BLUE** reverse feed controls.

## 5.4 Discharge Controls

Controlling the direction and angle of the discharge is an essential part of operating the chipper in a safe manner.

### Discharge Direction

1. Slacken the locking nut using the integral handle (Figure 7).
2. Rotate the discharge tube to face in a safe direction.
3. Re-tighten the locking nut.

### Discharge Angle

Use the handle to adjust the bucket to achieve a safe discharge angle (Figure 8).

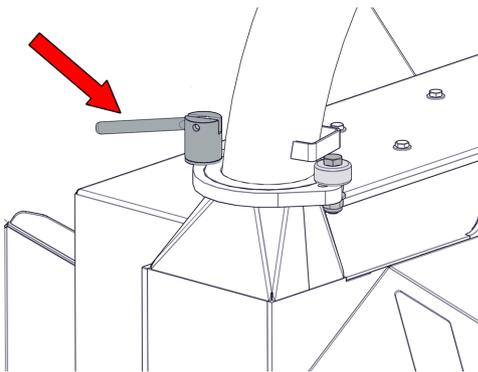


Figure 7 - Discharge Tube Locking Nut

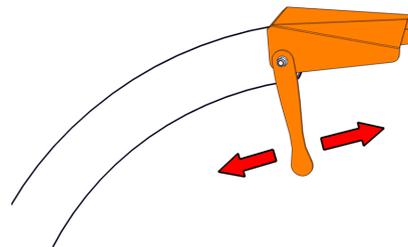


Figure 8 - Discharge Bucket



## 5.5 Engine Controls

On the TW 280HB (Diesel) the engine controls are located on the control panel, in the centre of the machine, forward of the feed funnel on the left side (Figure 9).

It consists of one button for the selection of start/stop and a screen.

The screen is used to control the speed of the machine, display engine data, and any faults present on the machine (if any faults are shown refer to Section 5.18 "Fault Codes" on page 40 for further actions.)

The engine speed can also be controlled using the **GREEN** forward feed control refer to Section 5.8 "Controlling the Engine Speed" on page 33 for details

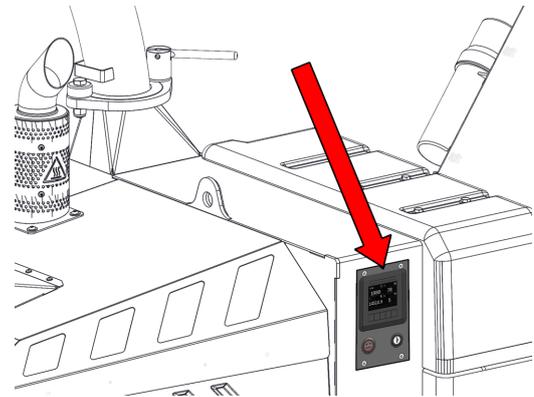


Figure 9 - Control Panel

## 5.6 Checks Before Starting

The following check list should be carried out daily, before starting the chipper and whenever the chipper is moved to a new location.

1. ENSURE the chipper is located on firm, level ground.
2. ENSURE the chipper is well supported and cannot move. (Refer to Section 4.4 "Stabilising the Chipper" on page 28.)
3. If the chipper remains hitched to the tow vehicle, ENSURE the vehicle is safely secured and isolated prior to operation of the chipper.
4. ENSURE all guards are securely fitted.
5. ENSURE the discharge tube is in place, fastened securely and pointing in a safe direction. (Refer to Section 5.4 "Discharge Controls" on page 31.)
6. ENSURE there are no objects in the feed funnel.
7. ENSURE the feed tray is in the up position to prevent people reaching the rollers.
8. CHECK for any visible signs of fluid leaks.
9. CHECK fuel and hydraulic levels are correct. (Refer to Section 5.15 "Check Hydraulic Oil Level" on page 37, and Section 5.16 "Check Fuel Level and Refuel" on page 38.)



## 5.7 Starting the Engine

1. The Chipper Control Unit (CCU) ensures that the engine always starts at idle.
2. Insert the machine key in the control panel and turn to position 1.
3. Press the Start button (See Figure 10).



Figure 10 - Control Panel

## 5.8 Controlling the Engine Speed

To enable chipping on the TW 280HB (Diesel) high speed must be selected. To enable high speed press the **GREEN** forward feed control (0.5s).

If no chipping is to be carried out for more than a few minutes hold the **GREEN** forward feed control (3s) to set the machine to low speed, reduce stress on the engine and save fuel.

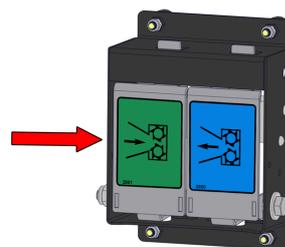


Figure 11 - Speed Selector



## 5.9 In-feed and Safety Tests



Before starting to chip, it is essential that the In-feed and Protective Devices are confirmed to be working.

The Emergency Stop devices are mounted on the sides of the feed tray and on top of the feed funnel.

1. Ensure the engine is running at fast speed.
2. Lower the feed tray to the working position.
3. Press the red safety bar, ensuring that it operates freely and smoothly and that the safety switch (left side of tray) is free from debris and is being activated by the movement of the bar.
4. Press the **GREEN** Forward Feed Control (Figure 12).
  - The in-feed rollers should turn forwards.
  - The rollers should continue to turn after the control is released.
5. Press the Red Safety Bar (Figure 13).
  - The in-feed rollers should stop turning.
6. Press the **BLUE** Reverse Feed Control (Figure 14).
  - The in-feed rollers should turn backwards while the **BLUE** feed control is held in.
  - The rollers should stop turning when the control is released.
7. Move to the opposite side of the feed funnel and repeat steps 4 to 6, to confirm both sets of Feed Controls operate correctly.
8. Check all Emergency Stops for visible damage and debris (including wiring).
9. Press the **GREEN** Forward Feed Control to activate the forward rollers.
10. Press one of the funnel-mounted top Emergency Stops or the tray-mounted side Emergency Stops (French machines only) (Figure 15). The switch chosen should be varied each time the machine is used.
  - Check that the button operates correctly and cleanly.
  - Check that the button resets correctly and cleanly.

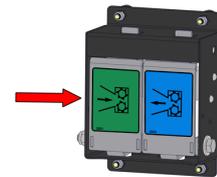


Figure 12 - Forward Feed Control



Figure 13 - Red Safety Bar

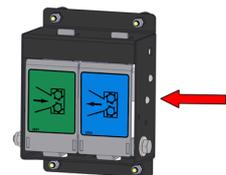


Figure 14 - Reverse Feed Control



Figure 15 - Emergency Stop Switch

**N.B. All Emergency Stops are required to be tested together as part of the Monthly Checks defined in Section 5.1 of the Service & Warranty Record. If the Operator is unsure whether these checks have been carried out then they**



should check every Emergency Stop fitted to the machine by repeating Steps 8 to 12. A minimum of 30 seconds should be left between each test.

### 5.10 Chipping

When all the safety checks have been completed and the engine is running at full speed, chipping can be started.

Press and release the **GREEN** Forward Feed Control. The in-feed rollers will start to turn in the forward direction. Commence feeding material into the chipper.

Wood up to 210 mm (8 inches) in diameter can be fed into the feed funnel. Put the butt end in first and engage it with the feed rollers. Cutting a chamfered edge on the butt end can assist the rollers in gripping and loading the material. The hydraulic feed rollers will pull the material into the machine quite quickly. Large diameter material will have its feed rate automatically controlled by the No Stress unit. (Refer to Section 5.2 "*No Stress Control*" on page 30.)

Sometimes a piece of wood that is a particularly awkward shape may be too strong for the feed rollers to grip. This will cause the top roller to either bounce on the wood, or both rollers to stall. If this occurs, press the **BLUE** reverse feed control until the material is released. Safely retrieve the material from the feed funnel and trim it so that the chipper can process it.

The two feed rollers should always turn at the same speed. If one or both rollers stop or suddenly slow down it may be that a piece of wood has become stuck behind one of the rollers. If this occurs, press the **BLUE** reverse feed control and hold for two seconds - then press the **GREEN** forward feed control. This should enable the rollers to free the stuck material and continue rotating at the correct speed. If the rollers continue to stall in either the forward feed or reverse feed position, stop the engine (Refer to Section 5.12 "*Stopping the Engine*" on page 36,) and investigate further.



## 5.11 Working in Dusty Conditions



**Restricted airflow through the radiator may cause the engine to overheat, leading to damage or failure**

When working in an environment that produces a lot of dust, the radiator and the front grille should be checked at regular intervals to ensure they remain clear and allow full airflow through the radiator.

Ensure that the engine air intake and filter remain clear and allow full air flow.

## 5.12 Stopping the Engine

1. Press the Stop button (Figure 16).
2. Turn the machine key to position 0.
3. Remove the machine key.

**Note: Wait 30 seconds after stopping the engine before turning the isolator to the off position when used.**



Figure 16 - Control Panel

## 5.13 Blockages



**Do not reach into any section of the chipper whilst it is running. Never reach into the rotor housing with unprotected hands. There are sharp blades and any movement of the rotor may cause serious injury.**

If chips stop coming out of the discharge tube, IMMEDIATELY STOP FEEDING MATERIAL IN AND TURN OFF THE ENGINE. Feeding more material into a blocked machine will compact the blockage, making it much harder to clear and possibly damaging the machine.

1. Ensure the chipper is in a safe condition. (Refer to Section 6.1 "Safe Maintenance" on page 47.)
2. Remove the discharge tube and check that it is not obstructed.
3. Remove the blade access hatch.
4. Wearing gloves, reach into the rotor housing and remove as much of the debris causing the blockage as possible.
5. Carefully rotate the rotor to ensure all debris has been removed.
6. Refit the blade access hatch.
7. Refit the discharge tube.
8. Restart the engine and increase to full speed.
9. Allow the machine time to clear any remaining debris from the rotor housing.
10. Feed in a small piece of brushwood and confirm it is ejected correctly.
11. If the machine appears to still be blocked, repeat the process.



## 5.14 Blade Wear

The TW 280HB (Diesel) has two blades, 158 mm (6 inches) long, hollow ground to a radius of 75mm, and 100 mm wide when new. A new blade will chip for up to 25 hours before requiring sharpening. This will significantly reduce if the machine is fed with stony, sandy or muddy material.

A blunt blade has reduced performance, putting greater stress and load on the machine and producing irregular or stringy chips.

Ensure the blade edge is sharp and free from chips. If the blade is blunt, or damaged, rotate or change it. When both sides of the blade are blunt it should be sent to a reputable blade sharpening company.

A blade can be sharpened several times, providing it does not exceed the wear mark which indicates the safe limit (Figure 17).

The static anvil should also be checked and replaced if worn, as cutting performance will be reduced, even if sharp blades are fitted.

**Turning or replacing the anvil should be carried out by a Timberwolf dealer.**

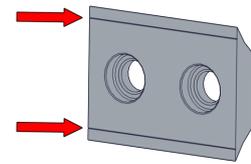


Figure 17 - Blade wear marks

## 5.15 Check Hydraulic Oil Level

The hydraulic oil level is visible through the side of the tank. The level should be between the 'Max' and 'Min' markings on the tank (Figure 18).

To replenish, refer to Section 6.11 "*Change Hydraulic Oil and Filter*" on page 59.

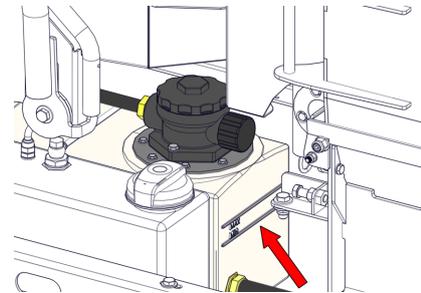


Figure 18 - Hydraulic Oil Level Indicator



## **5.16 Check Fuel Level and Refuel**



Caution

**Always follow standard Health and Safety procedures.**

The fuel level is visible through the side of the tank. To replenish, follow this process:

- Stop the engine and allow it to cool before refuelling.
- Never smoke or allow naked flames nearby while refuelling.
- Store fuel away from vapour ignition sources such as fires or people smoking.
- Never refuel at the operating location, move to a distance > 10 m to avoid creating fire hazards.
- Fuel storage containers must not be transported in the feed funnel.
- Fuel storage containers must be approved for appropriate fuel storage and clearly labelled, with securely fitting caps.
- Clean the area around the fuel cap and use a funnel for refuelling. Replace the fuel cap securely.
- Avoid skin contact with fuel. If fuel enters the eyes, wash out with sterile water immediately and seek medical advice as soon as possible.
- Always clean up spillages quickly. If fuel is spilt on clothing, change clothes before returning to the work area.





### 5.17 Troubleshooting

Problem	Cause	Solution	Caution - Always ensure appropriate PPE is worn	
Wood chip ejection stopped / limited	Obstructed discharge	Clear debris from discharge chute.		Ensure machine is off and keys removed.
	Loose drive belts	Tension belts. (Refer to Section 6.9 "Adjust Rotor Drive Belt Tension" on page 57.)		Ensure machine is off and keys removed.
	Damaged chipping components	Inspect chipping components. Replace broken or missing components.		Ensure machine is off and keys removed. Call engineer for repair.
	Chipping blades dull	Rotate, sharpen or replace blades. (Refer to Section 6.8 "Change Blades" on page 55.)		Ensure machine is off and keys removed.
	Anvils dull	Check anvil has sharp edge. Rotate or replace if necessary.		Ensure machine is off and keys removed.
Rotor does not turn	Obstructed discharge	Clear debris from discharge chute.		Ensure machine is off and keys removed.
	Rotor jammed	Inspect & clear infeed funnel, roller box & rotor housing.		Ensure machine is off and keys removed.
	Drive belt issue	Inspect drive belts, replace if required. Tension belts (Refer to Section 6.9 "Adjust Rotor Drive Belt Tension" on page 57.)		Ensure machine is off and keys removed.
Slow or not feeding	Low engine speed	Check throttle is set to specified speed.		Ensure machine is off and keys removed.
	Infeed rollers jammed	Inspect & clear infeed funnel, roller box & rotor housing.		Ensure machine is off and keys removed.
	Hydraulic oil	Check hydraulic oil level and that correct grade of oil is used. Replenish if necessary. (Refer to Section 6.11 "Change Hydraulic Oil and Filter" on page 59.)		Ensure machine is off, cool & pressure has dissipated.
	Roller blades dull	Sharpen blades or replace rollers.		Ensure machine is off and keys removed.
	Obstructed discharge	Clear debris from discharge chute.		Ensure machine is off and keys removed.



## 5.18 Fault Codes

If a fault occurs on the TW 280HB (Diesel) the screen will display the name of the fault. Use the relevant Fault Codes Tables to determine the cause and correct course of action.

### 5.18.1 Engine Fault Codes



If the screen displays any engine fault codes contact your local dealer and they will advise the best course of action for rectifying the fault.

### 5.18.2 Wood Chipper Fault Codes



Items marked with (\*) are only applicable to machines fitted with Side Protective Devices

<b>Fault Name</b>	<b>Fault Description</b>	<b>Operator Action</b>
Access Hatch Open	Access Hatch has been opened	Close Access Hatch
L/H Side Stop Active*	L/H Tray Mounted Protective Device has been activated	Reset Protective Device
L/H Top Stop Active	L/H Funnel Top Mounted Protective Device has been activated	Reset Protective Device
R/H Side Stop Active*	R/H Tray Mounted Protective Device has been activated	Reset Protective Device
R/H Side Stop Active	R/H Funnel Top Mounted Protective Device has been activated	Reset Protective Device
Engine Stop Activated	Engine Stop Switch has been Activated	Reset Engine Stop Switch and cycle Ignition Power
Tray Switch Activated	Tray has been moved from the chipping Position	Fully open Feed Tray
General CCU Warning	CCU has a general warning active	Cycle Ignition Power
Controller Fault	CCU has a fault	Cycle Ignition Power
Access Hatch Fault	Access Hatch switch or wiring has a fault	Contact Dealer
L/H Side Stop Fault*	L/H Tray Mounted Protective Device or wiring has a fault	Contact Dealer
L/H Top Stop Fault	L/H Funnel Top Mounted Protective Device or wiring has a fault	Contact Dealer
R/H Side Stop Fault*	R/H Tray Mounted Protective Device or wiring has a fault	Contact Dealer



<b>Fault Name</b>	<b>Fault Description</b>	<b>Operator Action</b>
R/H Top Stop Fault	R/H Funnel Top Mounted Protective Device or wiring has a fault	Contact Dealer
Engine Stop Fault	Engine Stop Switch or wiring has a fault	Contact Dealer
Safety Bar Fault	Red Safety bar switch or wiring has a fault	Contact Dealer
Tray Switch Fault	Tray Switch or Wiring has a fault	Contact Dealer
CANbus Buttons Fault	CANbus buttons has registered a fault	Contact Dealer



## 5.19 Using the Screen

The screen is used for the following:

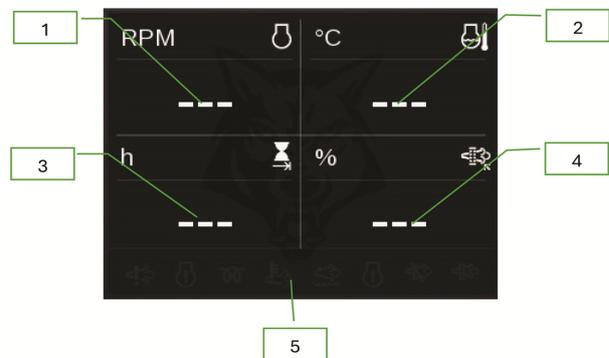
- Displaying machine data
- Controlling the engine
- Displaying faults

### 5.19.1 Home Screen

When the machine is powered on a splash screen will be displayed for a few seconds.

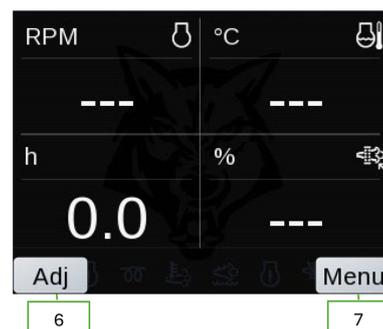
The home page will then be displayed showing the following information:

1. Engine Speed – Displays the actual speed of the engine
2. Engine temp – Displays the temperature of the engine
3. Hours – Displays the number of hours on the machine
4. Soot load Percentage - Displays the amount of soot in the DPF
5. Engine MIL Lamps – Displays if the engine has a fault



When any of the buttons are pushed the following options will appear

6. ADJ – Used to adjust what is shown on the screen (certain parameters only)
7. Menu – Used to navigate to extra pages





Items 1 and 2 can be changed to display different engine data such as oil temperature and fuel rate. To do this go into the "ADJ" tab

C3 Quad Digital 1	
Lamp NDPF	NDPF Lamp
Lamp Protect	Protect Lamp
Lamp Stop	Stop Lamp
Lamp WTS	WTS Status
Top Left	Engine Speed
Top Right	Engine Temp
Up	Down
Prev	Next
Back	

### 5.19.2 Menu Page

With in the menu page the following options are available:

1. Preferences – Used to change screen settings such as brightness
2. DPF Regen – Used to force/inhibit a regen
3. Security
4. About – Displays data about the screen

Main Menu	
Preferences	
DPF Regen	
Security	User
About	
Up	Down
OK	
Back	

With in the preferences tab the following options are available:

1. Units – Used to change the units on the screen
2. Bleep – Make the buttons beep when pushed
3. Backlight – used to change the brightness of the display

Preferences	
Units	
Bleep	Off
Backlight	10/10
Keypad Backlight	10/10
Up	Down
OK	
Back	

Within the DPF Regen tab the following options are available:

1. Auto – Allows the machine to passively Regen if possible
2. Requested – Used to force a Regen
3. Inhibited – Used to inhibit a Regen

DPF Regen	
Auto	<--
Requested	
Inhibited	
Up	Down
OK	
Back	



## 5.20 DPF Management

Management of the DPF must be performed according to the table below.

**Failure to adhere to this may invalidate the warranty and/or shorten engine life.**

Inspections of the DPF itself should be carried out regularly to ensure that all fastenings are tight and there is no physical damage to the DPF itself.

Soot Level	Forced Regen Allowed	Service Regen	Inhibit Allowed	DPF LED Status	Machine State
0-20%	NO	NO	YES	OFF	Normal
21-100%	YES	NO	YES	OFF	Normal
101-115%	YES	NO	YES	slow blink	Infeed Roller Stop until Inhibit (5% intervals) or Regen Performed
116-119%	YES	NO	YES	slow blink	NO Infeed Rollers & mild engine derate until Forced Regen Performed
120-149%	NO	YES	YES	fast blink	NO Infeed Rollers & severe engine derate. Contact dealer to perform service regen
>150%	NO	NO	YES	fast blink	DPF manually cleaned / replaced. Contact dealer to clean / replace

It is recommended that the Soot level never goes over 120% to ensure optimal machine performance.

NOTE) In the case of the soot level being over 120% a service regen can only be carried out by a dealer or distributor.

### Conditions for Regen

For a regen to be carried out the following parameters must be met:

- No engine faults present
- Coolant temperature over 40°C
- Battery voltage over 9V
- Recommended soot level 80-100%

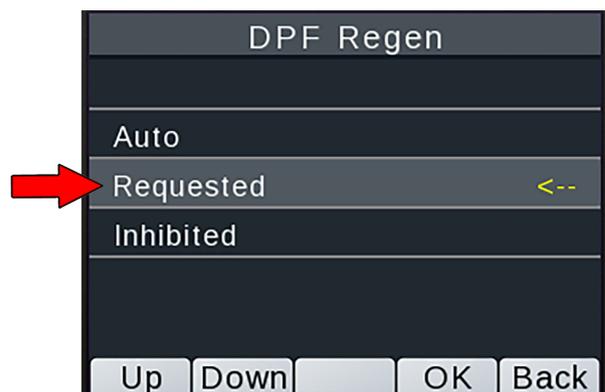
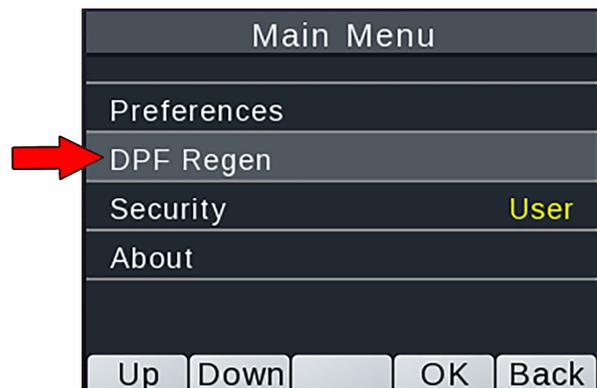
The time that the machine will take to regen will depend on the level of soot present. The regen will finish when the soot level is at 0% or the regen process has exceeded 40 minutes.

**In the case of a forced regen, ensure that the machine is not turned off during the regen process. Failure to adhere to this may invalidate the warranty and/or shorten engine life.**



**Force/inhibit regen**

To force or inhibit a regen, browse to the following page on the screen or see figures below.





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## 6 Maintenance Instructions



THE FOLLOWING PAGES DETAIL ONLY BASIC MAINTENANCE GUIDELINES SPECIFIC TO YOUR CHIPPER.



### THIS IS NOT A WORKSHOP MANUAL

The following guidelines are not exhaustive and do not extend to generally accepted standards of engineering/mechanical maintenance that should be applied to any piece of mechanical equipment and the chassis to which it is mounted.

Authorised Timberwolf Dealers are fully trained in all aspects of total service and maintenance of Timberwolf wood chippers. You are strongly advised to take your chipper to an authorised dealer for all but the most routine maintenance and checks.

Timberwolf accepts no responsibility for the failure of the owner/user of Timberwolf chippers to recognise generally accepted standards of engineering/mechanical maintenance and apply them throughout this machine.

The failure to apply generally accepted standards of maintenance, or the performance of inappropriate maintenance or modifications, may invalidate warranty and/or regulatory compliance, in whole or in part.

Please refer to your Timberwolf dealer for service and maintenance.

### 6.1 Safe Maintenance



#### WARNING

**ALWAYS IMMOBILISE THE MACHINE BEFORE UNDERTAKING ANY MAINTENANCE WORK ON THE CHIPPER, BY REMOVING THE KEY AND TURNING ISOLATOR TO THE 'OFF' POSITION. ENSURE THE CHIPPER IS STABLE BEFORE PERFORMING ANY MAINTENANCE.**



- The cutting blades are extremely sharp and should be handled with extreme caution. Always wear gloves when handling the blades.
- The rotor locking tool should be fitted while changing blades, to prevent unexpected movement of the rotor.
- The major components of the Timberwolf are heavy. Lifting equipment must be used for disassembly.
- Clean machines are safer and easier to maintain.
- Avoid contact with hazardous materials.



## **6.2 Routine Servicing**



Warning

**Before carrying out any servicing, always ensure the chipper is in a safe condition. (Refer to Section 6.1 "Safe Maintenance" on page 47.)**

To ensure that your TW 280HB (Diesel) is always maintained in good working order, checks should be carried out at the specified intervals.

Daily servicing is detailed within this manual. (Refer to Section 6.2.1 "Daily Servicing" on page 48.)

A series of checks to be carried out at more extended intervals are detailed within the 'Service and Warranty' document.

### **6.2.1 Daily Servicing**

The following checks should be carried out every day:

- Check hydraulic oil level - top up if necessary. (Refer to Section 5.15 "Check Hydraulic Oil Level" on page 37.)
- Check engine oil - top up if necessary.
- Check for engine oil / hydraulic leaks. (Refer to Section 6.12 "Check Hoses" on page 59.)
- Check fuel level. (Refer to Section 5.16 "Check Fuel Level and Refuel" on page 38.)
- Check feed funnel, feed roller cover, access covers, engine covers and discharge unit are securely fitted.
- Check blades and change if necessary. (Refer to Section 5.14 "Blade Wear" on page 37 and Section 6.8 "Change Blades" on page 55.)
- Check engine air intake.
- Check and clean air filter element (Depending on working environment).
- Check tyre pressure is 3.4 bar (50 psi).
- Check safety bar mechanism.
- Check for tightness: all nuts, bolts and fastening. Ensure nothing has worked loose. (Refer to Section 6.7 "Check and Replace Fasteners" on page 54.)
- Grease the roller box slides. (Refer to Section 6.14 "Grease the Roller Box Slides" on page 60.)
- Grease the roller splines and bearings. (Refer to Section 6.15 "Grease the Roller Splines and Rotor Bearings" on page 61.)

## **6.3 Spares**

Only fit genuine Timberwolf replacement parts, such as blades, screws and tanks etc. Failure to do so may result in the invalidation of the warranty and may result in damage to the TW 280HB (Diesel), personal injury or even loss of life.



## 6.4 Engine Servicing

Timberwolf recommend all engine servicing is performed by Dealers/Distributors in accordance with the Engine Manufacturer's Handbook - available through the Timberwolf website or the Dealers/Distributors support platform.

**Failure to adhere to this may invalidate the warranty and/or shorten engine life.**

Regular inspection and replacement according to the recommended regular inspection table allows you to maintain the engine with optimum conditions and best performance for a long period and prevent unexpected accidents in advance.

Oil specification:

- 10W30 API CK-4 or above - [Timberwolf recommends Shell Rimula R6 LM]
- Capacity = 5 litres

Check Points	Daily	Inspection Interval
<b>Coolant System</b>		
State of connection between cooler and coolant hose	<input type="radio"/>	
Capacity and state of coolant (Note 1) Note 2)	<input type="radio"/>	General genuine coolant: replace every 1,200 hours
Cooling fan belt tension	<input type="radio"/>	Inspect every 1,000 hrs (or 6 months) and replace if required Replace every 3,000 hrs (or 3 years)
<b>Lubrication System</b>		
Lubricating device and oil leakage	<input type="radio"/>	
Capacity and condition of engine oil	<input type="radio"/>	
Engine oil filter		500 hr interval or 1 year. Whichever comes first.
Engine oil	<input type="radio"/> *	500 hr interval or 1 year. Whichever comes first.
<b>Fuel System</b>		
Fuel line and connection unit	<input type="radio"/>	
Fuel filter		1000 hr interval or 1 year. Whichever comes first.
Fuel volume	<input type="radio"/>	
Water draining from water separator	<input type="radio"/>	
Fuel injection time		Inspect and adjust if required
Injector		Inspect and adjust if required
Compression pressure (Note 4)		Inspect and adjust if required
<b>Intake / Exhaust system</b>		



Air Intake & Radiator Grille	○	Inspect and clean
Air cleaner	○	Clean and replace if required
Throttle body cleaning		Clean and replace if required
intake line and connection unit		Clean and replace if required
Exhaust line and connection unit		Clean and replace if required
Emission state		
<b>Cylinder head</b>		
Head cover injectors oil seal		Inspect and replace if required (Replace when replacing injectors)
<b>Electric system</b>		
Battery charging state	○	
Various electric units	○	

Note 1) Replenish coolant if required.

Note 2) Check coolant every 500 hours to maintain the concentration of antifreeze and additives.

Note 4) Compression Pressure Range: 28 ~ 33 bar

Compression Pressure Lowest limit: 20 bar

(Sea level/Cranking speed 180 ~ 200 rpm/Battery SOC Over 80%)

However, the result can be varied by the condition of measurement.

In addition, the measurement is lower than the figures above.

Even though the measurement is lower than the guided figures, and when the differences among cylinders are lower than 10%, the compression pressures are regarded as Normal.

When other cases than the HD Hyundai Infracore guide above are encountered, please contact the service manager in regional HD Hyundai Infracore office and HD Hyundai Infracore HQ service.

\* check the oil level gauge and add oil when the oil level gauge indicates the minimum level. Add oil as necessary.

**Once serviced the timer can be reset within the Iqan go app. This will remove the fault until its needed again.**



## 6.5 Safe Lifting of the Chipper



The lifting eye on the TW 280HB (Diesel) is only designed to lift the machine's weight for loading, unloading, etc. It is **NOT** designed to support the machine during maintenance activities. Do not use the hoist hook directly on the lifting eye; use a correctly rated safety shackle.

The lifting eye should be inspected by a competent person prior to each use. **DO NOT USE THE LIFTING EYE IF IT IS DAMAGED.**

The maximum lift weight is 2500 Kg, as indicated on the machine.

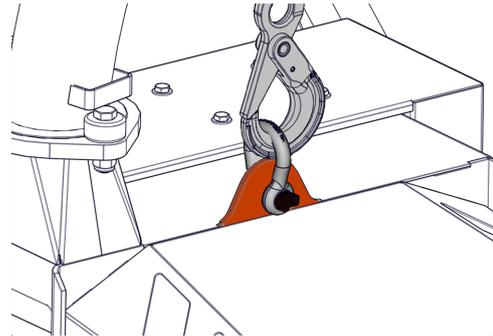


Figure 19 - Lifting Eye and Shackle



## 6.6 Battery Safety Information

### Warning Notes and Safety Regulations for Filled Lead-Acid Batteries

 <ul style="list-style-type: none"><li>• For safety reasons, wear eye protection when handling a battery.</li></ul>		<b>Explosion hazard</b> <ul style="list-style-type: none"><li>• A highly explosive gas mixture is produced when batteries are charged</li></ul>		<b>First aid</b> <ul style="list-style-type: none"><li>• Rinse off acid splashed in the eyes immediately for several minutes with clear water. Remove contact lenses if worn and continue rinsing. Consult a doctor immediately.</li></ul>
 <ul style="list-style-type: none"><li>• Keep out of reach of children</li></ul>				
 <ul style="list-style-type: none"><li>• Avoid causing sparks when dealing with cables and electrical equipment, and beware of electrostatic discharges.</li><li>• Avoid short circuits</li></ul>		<b>Corrosive hazard</b> <ul style="list-style-type: none"><li>• Battery acid is highly corrosive</li><li>• Wear protective gloves and eye protection</li><li>• Do not tilt the battery; acid may escape from vent openings.</li></ul>		<ul style="list-style-type: none"><li>• Neutralise acid splashes on the skin or clothes immediately with acid neutraliser (soda) or soap suds. Rinse with plenty of water.</li></ul>
 <p><b>Warning notes. The battery case can become brittle. To avoid this:</b></p> <ul style="list-style-type: none"><li>• Do not store batteries in direct sunlight.</li><li>• Discharged batteries may freeze. Store in an area free from frost.</li></ul>		<b>Disposal</b> <ul style="list-style-type: none"><li>• Dispose of old batteries at an authorised collection point.</li><li>• Never dispose of old batteries in household waste</li></ul>		<ul style="list-style-type: none"><li>• If acid is swallowed, consult a doctor immediately.</li></ul>
				

#### 1 Storage and Transport

- Batteries are filled with acid.
- Always store and transport batteries upright and prevent from tilting so that no acid can escape.
- Store in a cool, dry place.
- Do not remove the protective cap from the positive terminal.
- Run a First In, First Out (FIFO) warehouse management system.

#### 2 Initial Operation

- The batteries are filled with acid at a density of 1.28 g/ml during the manufacturing process and are ready to use.
- Recharge in case of insufficient starting power (See Item 4).

#### 3 Installation in the Vehicle and removal from the Vehicle

- Switch off the engine and all electrical equipment.
- When removing, disconnect the negative terminal first.
- Avoid short circuits caused by tools, for example.
- Remove any foreign body from the battery tray and clamp battery tightly after installation.
- Clean the terminals and clamps, and lubricate slightly with battery grease.



- When installing, first connect the positive terminal and check the terminal clamps for tight fit.
- After fitting the battery to the vehicle, remove the protective cap from the positive terminal and place it on the terminal of the replaced battery in order to prevent short circuits and possible earths.
- Use parts from the replaced battery, such as the terminal covers, elbows, vent pipe connection and terminal holders (where applicable). Use available or supplied filler caps.
- Leave at least one vent open, otherwise there is a danger of explosion. This also applies when old batteries are returned.

### 4 Charging

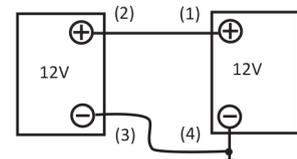
- Remove the battery from the vehicle; disconnect the lead of the negative terminal first.
- Ensure good ventilation.
- Use suitable direct current chargers only.
- Connect the positive terminal of the battery to the positive output of the charger. Connect the negative terminal accordingly.
- Switch on the charger only after the battery has been connected, and switch off the charger first after charging has been completed.
- Charging current recommendation: 1/10 ampere of the battery capacity Ah.
- Use a charger with a constant charging voltage of 14.4V for recharging.
- If the acid temperature rises above 55 degrees Celcius, stop charging.
- The battery is fully charged when the charging voltage has stopped rising for two hours.

### 5 Maintenance

- Keep the battery clean and dry.
- Use a moist anti-static cloth only to wipe the battery, otherwise there is a danger of explosion.
- Do not open the battery.
- Recharge in case of insufficient starting power (See Item 4).

### 6 Jump Starting

- Use the standardised jumper cable in compliance with DIN 72553 only, and follow the operating instructions.
- Use batteries of the same nominal voltage only.
- Switch off the engines of both vehicles.
- First connect the two positive terminals (1) and (2), then connect the negative terminal of the charged battery (3) to a metal part (4) of the vehicle requiring assistance, away from the battery. Start the engine of the vehicle providing assistance, then start the engine of the vehicle requiring assistance, for a maximum of 15 seconds.
- Disconnect the cables in the reverse sequence (4,3,2,1).



### 7 Taking the Battery out of Service

- Charge the battery. Store in a cool place or in the vehicle with the negative terminal disconnected.
- Check the battery state of charge at regular intervals, and correct by recharging when necessary (See Item 4).



## 6.7 Check and Replace Fasteners

Timberwolf recommend that any nuts or bolts which are disturbed during the course of operation or maintenance should be inspected by the operator for signs of wear or stress. If any doubt exists over the serviceability of the fasteners then they should be replaced with new items to the same specification. Use only Timberwolf fasteners, as they are of a higher grade. Failure to use the appropriate grade may result in damage, injury or death.

The Timberwolf TW 280HB (Diesel) is subject to large vibrations during the normal course of operation.

All fasteners must be periodically checked to ensure they have not worked loose. They should be tightened to the correct torque, using a calibrated torque wrench. (Refer to Table 5.)



**An uncalibrated torque wrench may be inaccurate by as much as 25% and result in fasteners being either too loose, or overtightened.**

Table 5 - Torque Wrench Settings

	Size	Pitch	Head	Torque	
				Nm	ft-lb
Blade Nuts	M16	Standard	24 mm Hex	170	125
Anvil Bolts	M12	Standard	M12 Cap	88	65
General	M8	Standard	13 mm Hex	27	20
General	M10	Standard	17 mm Hex	61	45
General	M12	Standard	19 mm Hex	88	65
Tow Head	M12	Standard	24 mm Hex	88	65
Fuel Tank Feed Line	1/4" BSP	-	19 mm Hex	20	15
Fuel Tank Drain Plug	3/8" BSP	-	22 mm Hex	20	15
Hydraulic Tank Feed Line	1/4" BSP	-	19 mm Hex	20	15
Hydraulic Tank Drain Plug	3/8" BSP	-	22 mm Hex	20	15
Wheel Nuts	M12	Standard	19 mm Hex	88	65

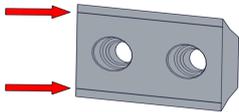


## 6.8 Change Blades



**WARNING**

**SHARPEN BLADES ON A REGULAR BASIS. FAILURE TO DO SO WILL REDUCE PERFORMANCE, OVERLOAD THE ENGINE AND BEARINGS, AND CAUSE MACHINE BREAKDOWN. BLADES MUST NOT BE SHARPENED BEYOND THE WEAR MARK. FAILURE TO COMPLY WITH THIS COULD RESULT IN MACHINE DAMAGE, INJURY OR LOSS OF LIFE.**





Caution

**Wear appropriate gloves for the blade changing operation. Always hold the blades by the flat edges.**



Caution

**Take care when turning the rotor as fingers may be trapped by the fan paddles, causing serious injury.**

1. Ensure the chipper is in a safe condition. (Refer to Section 6.1 "*Safe Maintenance*" on page 47.)
2. Remove the drive belts to allow the rotor to be turned. This also prevents possible injury due to the engine compression suddenly moving the rotor. (Refer to Section 6.9 "*Adjust Rotor Drive Belt Tension*" on page 57.)
3. Remove the nuts and washers retaining the rotor housing blade access hatch and remove the hatch (Figure 20).

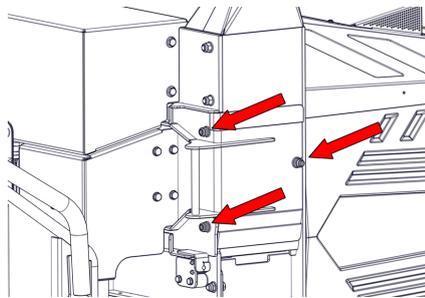


Figure 20 - Rotor Housing Access Hatch

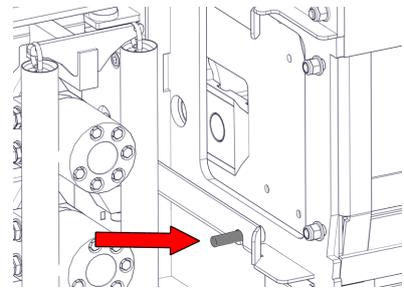


Figure 21 - Locking Bar Inserted

4. Turn rotor to the blade change position.
5. Insert locking bar through rotor housing and rotor (Figure 21).
6. Brush clean the rotor and blade.
7. Using a 24 mm spanner or socket, remove the Nyloc nuts and washers from the blade retaining bolts.
8. Hold the blade in place and remove the two retaining bolts.
9. Withdraw the blade.
10. The blade may be rotated to use the second edge, or replaced with a new or sharpened blade.



11. Thoroughly clean the mating surfaces of the blade and the rotor. **Any material left between the blade and rotor will cause the blade to become loose very quickly.**
12. Ensure that the mounting bolts and nuts are suitable for re-use. (Refer to Section 6.7 "*Check and Replace Fasteners*" on page 54.) If any doubt exists, use new items.
13. Apply a smear of anti-seize compound (copper ease) to the bolt threads and back face of the nuts. **DO NOT** apply copper ease to the counter-bore faces of the blades or bolts.
14. Fit the blade to the rotor using the retaining bolts, washers and Nyloc nuts. The use of genuine Timberwolf blades and bolts is recommended (Figure 22).
15. Tighten the blade bolts to the correct torque setting. (Refer to Section 6.7 "*Check and Replace Fasteners*" on page 54.)
16. Remove the locking bar from the rotor housing and the rotor. Rotate the rotor until the next blade is visible through the access hatch and repeat from step 5 onwards.
17. Refit the rotor housing blade access hatch and the retaining nuts and washers.
18. Tighten the hatch retaining nuts to the correct torque setting. (Refer to Section 6.7 "*Check and Replace Fasteners*" on page 54)
19. Refit the drive belts and correctly adjust their tension. (Refer to Section 6.9 "*Adjust Rotor Drive Belt Tension*" on page 57.)

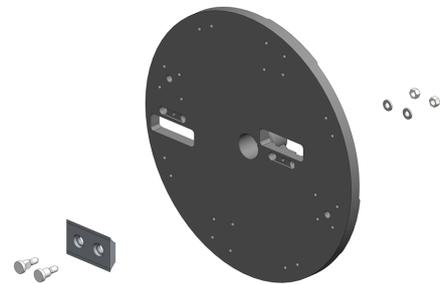


Figure 22 - Blade Mounting



## 6.9 Adjust Rotor Drive Belt Tension

There will normally be a rapid drop in tension during the run-in period for new belts. When new belts are fitted, check the tension every 2 - 3 hours and adjust until the tension remains constant.

Too much tension shortens belt and bearing life.

Too little tension will cause poor performance, especially in respect of no-stress devices.

Belt failures due to lack of correct tensioning will not be covered under your Timberwolf warranty.

1. Use a 19 mm spanner to loosen the bolt in the centre of the tensioner pulley until the pulley is able to slide with minimal wobble (Figure 23, Item 1).
2. Turn the nut on the end of the tensioner pulley slider until the correct belt tension is achieved (Figure 23, Item 2). (Refer to Section 6.10 "*V-Belt Tensioning Procedure*" on page 58.)
3. Tighten the bolt in the centre of the tensioner pulley.
4. Run the machine then re-check the belt tension.

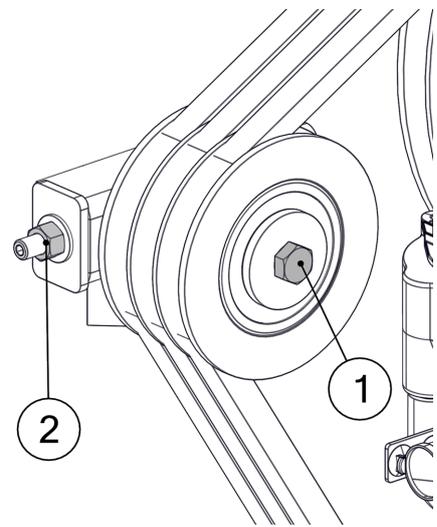


Figure 23 - Tensioner Pulley Assembly



### 6.10 V-Belt Tensioning Procedure

Set the deflection distance on the lower scale of the tension gauge so that the underside of the O-ring equals the 'h' value given in Table 7.

Ensure that the deflection force scale is zeroed by pushing the upper O-ring all the way down.

Place the tension gauge in the centre of the belt span as shown in Figure 24.

Press downwards on the rubber buffer, deflecting the belt until the underside of the lower O-ring is level with the belt behind. (If there is only one belt, use a straight edge.)

Take the reading from the deflection scale of the tension meter (read at the lower edge of the O-ring) and compare with the value given in Table 7.

Adjust the belt tension as required, to achieve the correct tension. (Refer to Section 6.9 "Adjust Rotor Drive Belt Tension" on page 57.)

Table 6 - Rotor Drive Belt Pulleys

1	Belt tensioner
2	Rotor pulley
3	Engine pulley

Figure 24 - Rotor Drive Belt Layout

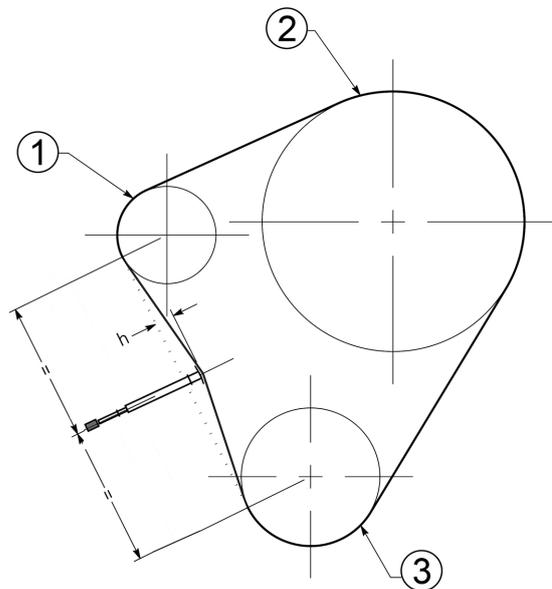


Table 7 -

Rotor Drive Belt Specifications

TW 280HB (Diesel)		
Manufacturer	Gates	Optibelt
Type	Quad Power 4	Super XE Power Pro M=S
Pitch Designation	XPB	
Length	1750 mm	
Deflection (h)	10 mm	
Force (Kg)	New Belt	7.5
	Used Belt	6.5



## 6.11 Change Hydraulic Oil and Filter



Warning

**Use plastic gloves to keep oil off skin. Dispose of used oil and filter in an ecologically sound way.**

1. Ensure the chipper is in a safe condition. (Refer to Section 6.1 "Safe Maintenance" on page 47.)
2. Ensure the chipper is level.
3. Clear all debris from around the hydraulic tank (Figure 25).
4. Remove the black screw cap from the top of the filter housing.
5. Partially remove the filter element from the inner cup and leave for 15 minutes to drain.
6. Remove the filter element from the cup.
7. Remove the drain plug and drain the oil into a suitable container.
8. Replace the drain plug.
9. Refill with hydraulic oil VG32 to between the 'Min' and 'Max' lines on the tank (15 litres) (Figure 25).
10. Refit the filter cup, with a new filter element, and refit the black screw cap. (Ensure the O-ring seal stays in place.)

*N.B. Use of the incorrect grade of hydraulic oil will cause running issues and block the filters.*

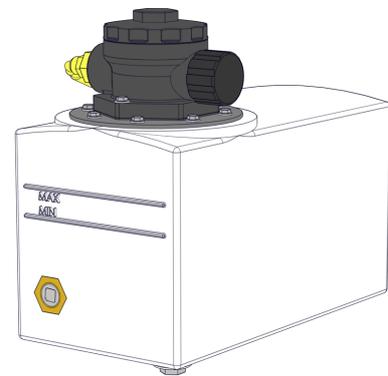


Figure 25 - Hydraulic Tank

## 6.12 Check Hoses

The hydraulic roller system operates at extremely high pressures and must be maintained in a safe working condition. All the hydraulic hoses should be regularly inspected for any signs of damage, chafing or leaks.

The hoses that run to the top motor have the highest chance of damage as they are constantly moving.

If any hydraulic components are changed, new seals should be used on re-assembly and all fittings should be re-tightened.



### 6.13 Grease the Discharge Tube Mounting Flanges

1. Ensure the chipper is in a safe condition. (Refer to Section 6.1 "Safe Maintenance" on page 47.)
2. Remove the discharge tube.
3. Remove all traces of old grease and dirt from the discharge tube flange and the mounting flange (Figure 26).
4. Apply multi-purpose grease to both flanges.
5. Refit the discharge tube.

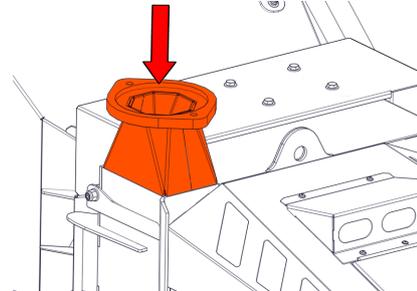


Figure 26 - Discharge flange - tube removed

### 6.14 Grease the Roller Box Slides

Carry out regularly. In dirty or dusty conditions, or during periods of hard work, at least weekly. If the slides become dry the top roller may hang up and the pulling-in power of the rollers will be reduced. This may lead to excessive wear.



**DO NOT USE GRAPHITE BASED GREASE.**

1. Ensure the chipper is in a safe condition. (Refer to Section 6.1 "Safe Maintenance" on page 47.)
2. Unbolt and remove the roller box guard (Figure 27).
3. Remove the rotor housing blade access hatch. (Refer to Section 6.8 "Change Blades" on page 55.)
4. Remove all traces of old grease and dirt.
5. Apply thin grease, with a brush, directly to the slide surfaces, including the inner cheeks of the slider (Figure 28).
6. Refit and secure the rotor housing blade access hatch and the roller box guard.

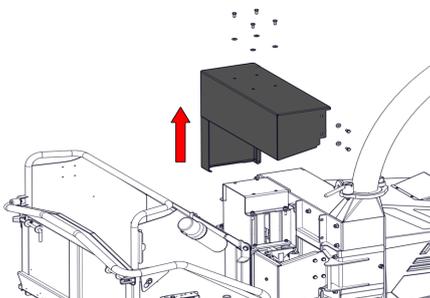


Figure 27 - Removing the Roller Box Guard

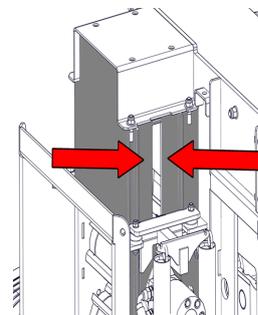


Figure 28 - Greasing the Roller box Slides



## 6.15 Grease the Roller Splines and Rotor Bearings

Carry out regularly. In dirty or dusty conditions, or during periods of hard work, at least daily. If the bearings and splines are allowed to run dry, premature wear will occur, resulting in a breakdown and the need for replacement parts. A failure caused by lack of greasing is not covered by warranty. Early signs of insufficient grease include squeaking, or knocking rollers.



Caution

**DO NOT USE GRAPHITE BASED GREASE.**

*It is recommended to grease all the nipples whilst the engine is running and the rollers are turning. This will ensure the grease is evenly distributed.*

1. Locate the greasing panel (Figure 29).
2. Apply 4+ pumps of grease to each nipple.
3. The front and rear bearings are greased by nipples 'a' and 'b'.
4. The top and bottom roller splines are greased by nipples 'c' and 'd'.

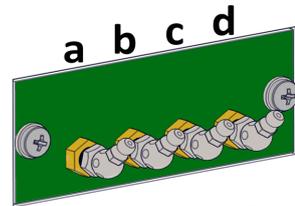


Figure 29 - Greasing Panel



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# 7 Electrical System

## 7.1 Fuses and Relays

The 12v Fuses and Relays are contained within the electrical box.  
(Refer to Section 2.2.5 "Parts Locator 5" on page 12.)

**Fuse Box 1**

Fuse/Relay	Rating	Description
F1	20 A	CCU Ignition
F2	10 A	Chipper Control
F3	-	-
F4	7.5 A	ECU Ignition
F5	30 A	Starter Solenoid
F6	25 A	ECU Relay
F7	30 A	Ignition Relay
F8	5 A	Battery Ignition
R1	-	Ignition
R2	-	Start Relay
R3	-	ECU Ignition

R1, R2 & R3 RELAYS (12v)  
17-11408 (DG85A-7011-36-1012-DR)  
F001 TO F008 32V MINI BLADE FUSES

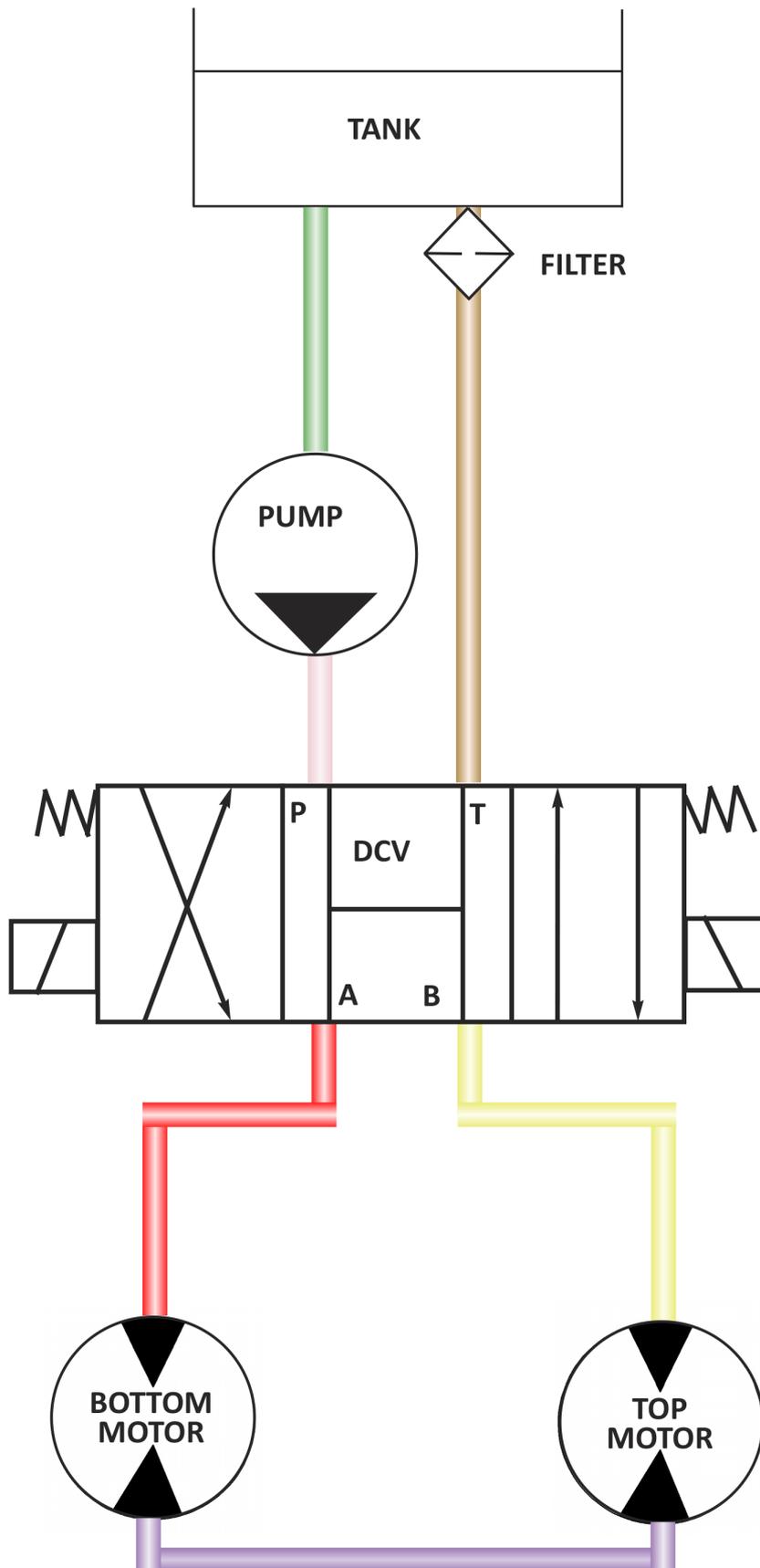
External Components	Fuse/Relay	Rating	Part Number	Description
These items are mounted to the engine diagnostics port. (Refer to Section 2.2.5 "Parts Locator 5" on page 12.)	F3	50 A	Maxi Blade Fuse	Heater Rings
	F9	40 A	Maxi Blade Fuse	Glow Plug
	R4	-	DG85B-7011-96-1012-S1R Relay	Glow Plug Relay



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## 9 Storage

### 9.1 Preparing for Storage

1. Allow the engine to cool down completely.
2. Clean the chipper, removing all wood chips.
3. Apply fresh grease. (Section 6.13 "*Grease the Discharge Tube Mounting Flanges*" on page 60, Section 6.14 "*Grease the Roller Box Slides*" on page 60, and Section 6.15 "*Grease the Roller Splines and Rotor Bearings*" on page 61.)
4. Check all fasteners and tighten as required. (Section 6.7 "*Check and Replace Fasteners*" on page 54.)
5. Turn off the isolator on the electrical cabinet.
6. Touch up damaged paint, or protect with a suitable lubricant.

**Note: Wait 30 seconds after stopping the machine before turning the isolator to the off position.**

### 9.2 Storage Conditions



**Regardless of storage time, the chipper must always be stored in a stable position. (Refer to Section 4.4 "*Stabilising the Chipper*" on page 28.)**

1. Store the chipper in a dry place between +5°C and +40°C. Timberwolf strongly recommend the machine is stored in a sheltered location, protected from rain. If stored outside, protect with a tarpaulin.
2. All breathers and drains are to be operable, or the drain plugs removed. The chipper must be stored so the drain(s) are at the lowest point.

### 9.3 3-Monthly Storage Checks

1. Recheck and touch up damaged paint, or protect with a suitable lubricant.
2. Operate the handbrake mechanism to ensure it functions correctly.
3. Check and restore tyre pressures.

### 9.4 6-Monthly Storage Checks

1. Refer to Section 9.3 "*3-Monthly Storage Checks*" on page 67, and complete all the checks.
2. Clean and drain all lubrication lines, including grease pipes, fuel lines, coolant and oil reservoirs. Replace with new lubricants.



## **9.5 12-Monthly Storage Checks**

1. Refer to Section 9.4 "*6-Monthly Storage Checks*" on page 67, and complete all the checks.
2. Inspect the bearing lubrication system for the presence of water. If water is detected, flush out the bearing housing and re-lubricate immediately.

## **9.6 Recommissioning after Storage**

1. Ensure the chipper is stable. (Section 4.4 "*Stabilising the Chipper*" on page 28.)
2. Remove all guards and check all fasteners. (Section 6.7 "*Check and Replace Fasteners*" on page 54.)
3. Ensure the feed funnel is free from foreign objects (e.g. tools or clothing).
4. Inspect all internal parts (e.g. drive belts, taper locks and shaft key-ways).
5. Refit all guards.
6. Switch on the isolator on the electrical cabinet.
7. Check and restore the tyre pressures.
8. Carry out normal daily checks before starting. (Section 5.6 "*Checks Before Starting*" on page 32.)
9. Start the engine.

\* Storage fluids and greases should be replaced. DO NOT use old fluids or greases.



## 10 Dismantling and Disposal

Follow these guidelines, using approved local waste and disposal agencies for recycled materials, according to applicable Health, Safety and Environmental laws.

- Position the machine within reach of all necessary lifting equipment.
- Use correct PPE. (Refer to Section 3.2 "*Operator's Personal Protective Equipment (PPE)*" on page 19.)
- Remove all hazardous materials and battery and store safely before disposal. (Refer to Section 1.4 "*Hazardous Materials*" on page 6, and Section 6.6 "*Battery Safety Information*" on page 52.)
- Dismantle the machine. (Refer to Section 6 "*Maintenance Instructions*" on page 47.) Pay attention to parts with mechanical pressure or tension applied, including springs.
- Separate items that continue to have a service life.
- Separate worn items into material groups and, where possible, recycle using available agencies for recycled materials (Table 8).

Table 8 - Material Types

Steel	Plastics
Non-ferrous metals	Rubber
Aluminium	Electrical and electronic components
Brass	Other materials that CAN be recycled
Copper	Other materials that CANNOT be recycled
Magnets	High density electronic parts

- If a part is not easily separated into different material groups, it should be treated as material that cannot be recycled.
- Do not burn discarded materials.
- Change the machinery records to show that the machine is out of service and discarded. Supply the machine serial number to Timberwolf to close their records.



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# 11 Declaration of Conformity

<p>Timberwolf Ltd Entec House, Tomo Industrial Estate, Stowmarket IP14 5AY Telephone: 01449 765800 Email: sales@timberwolf-uk.com Web site: timberwolf-uk.com</p>	 <p><b>TIMBERWOLF</b> Lead the pack</p>						
<h2>EC Declaration of Conformity</h2>							
							
<p>We Of</p>	<p>Timberwolf Ltd.  Entec House, Tomo Industrial Estate, Stowmarket, IP14 5AY United Kingdom Tel: 0044 (0) 1449 765800 Email: sales@timberwolf-uk.com</p>						
<p><b>Hereby declare that this Declaration of Conformity is issued under our sole responsibility and that the following objects of the declaration:</b></p>							
<p><b>Product Range:</b> Timberwolf TW 280, Diesel, Road Tow and Tracked 8" Woodchipper  <b>Model(s):</b> TW 280HB, TW 280FTR  <b>Type(s):</b> TW 280HBD, TW 280HBD(a), TW 280FTRD  <b>Serial No(s):</b> TW 280HBD: 55A0SS258001 onwards  TW 280HBD(a): 55A0SS259001 onwards  TW 280FTRD: 55A0SS260001 onwards</p>							
<p><b>Comply with all applicable essential health and safety requirements and are in conformity with the following EU Directives and Union harmonised legislation:</b></p>							
<table border="0"> <tr> <td style="padding-right: 20px;">2006/42/EC</td> <td>Machinery Directive</td> </tr> <tr> <td>2014/30/EU</td> <td>Electromagnetic Compatibility Directive</td> </tr> <tr> <td>2000/14/EC</td> <td>Noise Emission in the Environment by Equipment for Use Outdoors (Guaranteed Sound Power: 118dB(A); Measured Sound Pressure Level: 98dB(A))</td> </tr> </table>		2006/42/EC	Machinery Directive	2014/30/EU	Electromagnetic Compatibility Directive	2000/14/EC	Noise Emission in the Environment by Equipment for Use Outdoors (Guaranteed Sound Power: 118dB(A); Measured Sound Pressure Level: 98dB(A))
2006/42/EC	Machinery Directive						
2014/30/EU	Electromagnetic Compatibility Directive						
2000/14/EC	Noise Emission in the Environment by Equipment for Use Outdoors (Guaranteed Sound Power: 118dB(A); Measured Sound Pressure Level: 98dB(A))						
<p><b>The following harmonised standards, including part/clauses of, have been applied:</b></p>							
<p><b>Machinery Directive:</b> BS EN 13525:2020: Forestry machinery —Wood chippers —Safety, BS EN ISO 12100:2010: Safety of Machinery — General principles for design — Risk assessment and risk reduction.  <b>EMC Directive:</b> BS EN ISO 14982:2009: Agricultural and forestry machinery – Electromagnetic Compatibility – Test methods and acceptance criteria.  <b>Noise Directive:</b> BS EN ISO 3744:2010: Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for an essentially free field over a reflecting plane.</p>							
<p>Signed at Entec House, Stowmarket for and on behalf of Timberwolf Ltd by:</p>							
<p>Mr Chris Perry (Managing Director): _____</p>	<p>Dated: <u>27th November 2025</u></p>						
							
<p>Timberwolf Ltd registered in England under No. 03477258. Registered office as above.</p>							



Timberwolf Ltd  
Entec House, Tomo Industrial Estate, Stowmarket IP14 5AY  
Telephone: 01449 765800  
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## UK Declaration of Conformity



We  
Timberwolf Ltd.  
Of  
Entec House,  
Tomo Industrial Estate,  
Stowmarket,  
IP14 5AY  
United Kingdom  
Tel: 0044 (0) 1449 765800  
Email: sales@timberwolf-uk.com

Hereby declare that this Declaration of Conformity is issued under our sole responsibility and that the following objects of the declaration:

**Product Range:** Timberwolf TW 280, Diesel, Road Tow and Tracked 8" Woodchipper  
**Model(s):** TW 280HB, TW 280FTR  
**Type(s):** TW 280HBD, TW 280HBD(a), TW 280FTRD  
**Serial No(s):** TW 280HBD: 55A0SS258001 onwards  
TW 280HBD(a): 55A0SS259001 onwards  
TW 280FTRD: 55A0SS260001 onwards

Comply with all applicable essential health and safety requirements-and are in conformity with the following UK Regulations and harmonised legislation:

S.I. 2008/1597 Supply of Machine Safety Regulations 2008  
S.I. 2016/1091 Electromagnetic Compatibility Regulations 2016  
S.I. 2001/1701 The Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001 (Guaranteed Sound Power: 118dB(A); Measured Sound Pressure Level: 98dB(A))

The following harmonised standards, including part/clauses of, have been applied:

**Machine Safety Regulations:** BS EN 13525:2020: Forestry machinery —Wood chippers —Safety, BS EN ISO 12100:2010: Safety of Machinery — General principles for design — Risk assessment and risk reduction.

**EMC Regulations:** BS EN ISO 14982:2009: Agricultural and forestry machinery — Electromagnetic Compatibility— Test methods and acceptance criteria.

**Noise Regulations:** BS EN ISO 3744:2010: Acoustics - Determination of sound power levels and sound energy levels of noise sources using sound pressure - Engineering methods for an essentially free field over a reflecting plane.

Signed at Entec House, Stowmarket for and on behalf of Timberwolf Ltd by:

Mr Chris Perry (Managing Director):

Dated: 27th November 2025

Timberwolf Ltd registered in England under No. 03477258. Registered office as above.



# **12 Notes**



**TIMBERWOLF<sup>®</sup>**

**Lead the Pack**